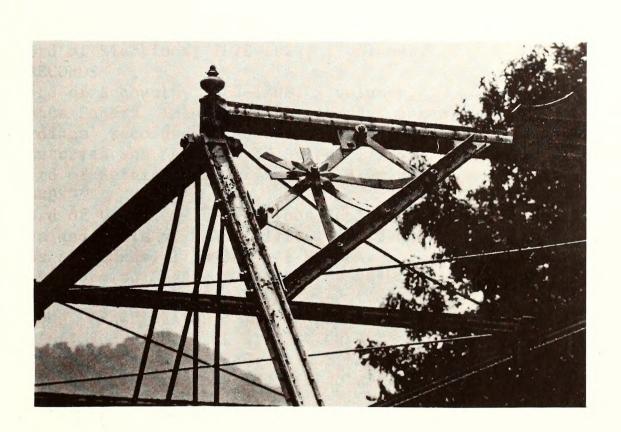
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# North Carolina's Metal Truss Bridges An Inventory and Evaluation



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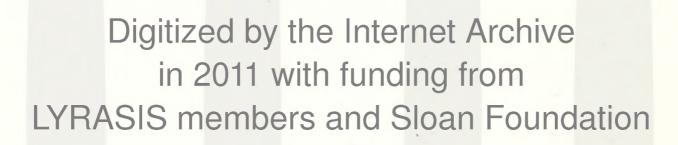
> North Carolina Division of Highways Department of Transportation

> > March 1979

## NORTH CAROLINA METAL TRUSS BRIDGES AN INVENTORY AND EVALUATION

by

George Fore



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#### INTRODUCTION

The North Carolina Inventory of Metal Truss Bridges evolved as the result of the Federal Highway Bridge Replacement Program. This program made funds available to the state Department of Transportation, through the Federal Highway Administration, for the replacement of bridges on the Federal-Aid system. There were no funds made available, however, for repair or renovation of bridges. The increasing number of proposals by the Department of Transportation to demolish and replace metal truss bridges throughout the state became a concern of the State Historic Preservation Office, a part of the North Carolina Division of Archives and History. This office is responsible for advising the Department of Transportation of its responsibilities in identification and assessment of significant cultural resources. In addition, the general statutes of North Carolina and state executive order require that state agencies consult the North Carolina Historical Commission to consider the ways in which state funded, licensed, or assisted programs may affect historic resources.

With the various pieces of federal and state legislation and regulations as a springboard for discussion, the two offices explored the potential conflicts which might occur between the Department of Transportation's responsibilities to replace bridges, and its responsibilities to protect historically significant bridges. There was also discussion of the ways in which these responsibilities could lead to a sound planning study that would adequately address a variety of issues. This inventory is a result of those discussions. It was jointly funded and supported by the Department of Transportation and the Division of Archives and History. Members of both agencies and a representative of the Federal Highway Administration

participated in the identification and evaluation process.

Since the commencement of the inventory, Congress has made a significant amendment to the bridge replacement legislation, now entitled the Federal Highway Bridge Replacement and Repair Program. Included in the provisions are the availability of funds for the repair of bridges as well as the specific inclusion of a provision authorizing inventories of historically significant bridges. The availability of federal funds for the repair and renovation of bridges, coupled with the information gained from this inventory and assessment should result in a viable preservation plan for the significant metal truss bridges of the state. Persons interested in the preservation of North Carolina's historic metal truss bridges should contact Keith N. Morgan, Preservation Planner, Archaeology and Historic Preservation Planner, Division of Archives and History, 109 East Jones Street, Raleigh, N.C. 27611.

The statements and conclusions of this study are those of the consultant, George Fore, and not necessarily those of the sponsoring agencies.

#### NORTH CAROLINA TRUSSES

The remaining North Carolina truss bridges represent the higher order of truss bridge development. They are the result of the later period of truss bridge building that applied physical principles to the configurations and quality control to the materials. The early design process of trusses was by trial and error and the observation of failures. It was the need to produce predictable reactions within the bridge members that led to the logical analysis of trusses. The nation itself was growing only as fast as its railroads, and their primary requirement was a means of spanning rivers and gorges.

The truss bridges in North Carolina today are recognized as being the remains of a larger group of bridges that were built between 1830 and 1930. Of the hundreds of wood truss bridges that were built in the nineteenth century, and even until the early twentieth century, only three remain. These early trusses suffered more from lack of attention than do the trusses of the latter part of the twentieth century. Being maintained on the local level, these bridges were often neglected in the area of repair and were mostly replaced with metal trusses. The present site of the 160' Camelback of Chatham #155 was once a two-span wooden truss bridge. The earliest known reference to this bridge is 1833. The present bridge is supported on its north end by a fieldstone pier that probably dates to the earlier bridge.

Just as the wood truss bridges slowly disappeared, the metal truss bridges are being replaced due to their light load capacity and deterioration. In 1978 the Federal Bridge Replacement Program (Section 144) was amended to allow repair and rehabilitation of bridges. Rehabilitation was defined as "major repairs necessary to restore the structural integrity of a bridge as well as work necessary to correct a major safety defect."

Figure 1a. is the earliest photograph of an iron truss bridge in North Carolina. It is a Bollman Truss constructed in 1867, the same date as the photograph. Figure 1b. is a privately owned wooden Pratt Pony Truss in Ashe County. These photographs suggest the rich heritage of truss bridges in North Carolina. Both the Bollman Truss and the wood truss are very rare bridge types in the United States.

The metal truss bridges included in the study which are found in North Carolina are divided into the following truss configuration types:

Pratt Pony
Warren Pony
Pratt Half-Hip
Pratt Through
Parker Through
Camelback Through
Petit Through
Warren Through with Double Intersections
Warren Through with Parallel Chords
Warren Through with Polygonal Top Chord

In addition, two examples of a Warren Pony with a Polygonal Top Chord were discovered in the inventory. Neither are included in the study; one had been altered by the addition of outriggers, and a replacement contract had already been awarded on the other, Transylvania #178-00-10.

Table 1 is a county-by-county distribution of each bridge for all of the truss bridges in North Carolina. Table 2 is an analysis of each bridge type. Of note in this table is the percentage of pin connected trusses in each type. Generally a truss that contains pin joints was built before 1920.

The total number of state-owned trusses in North Carolina is 259. This represents 350 separate trusses, with 41 of the bridges containing more than one span. Of the 350 trusses, 79 are of pin construction, or 23 percent of the

total. Figure 2 is a schematic view of a Pratt Through Truss that serves as a guide to the different bridge members. Map 1 is a state distribution of the truss bridges under study.

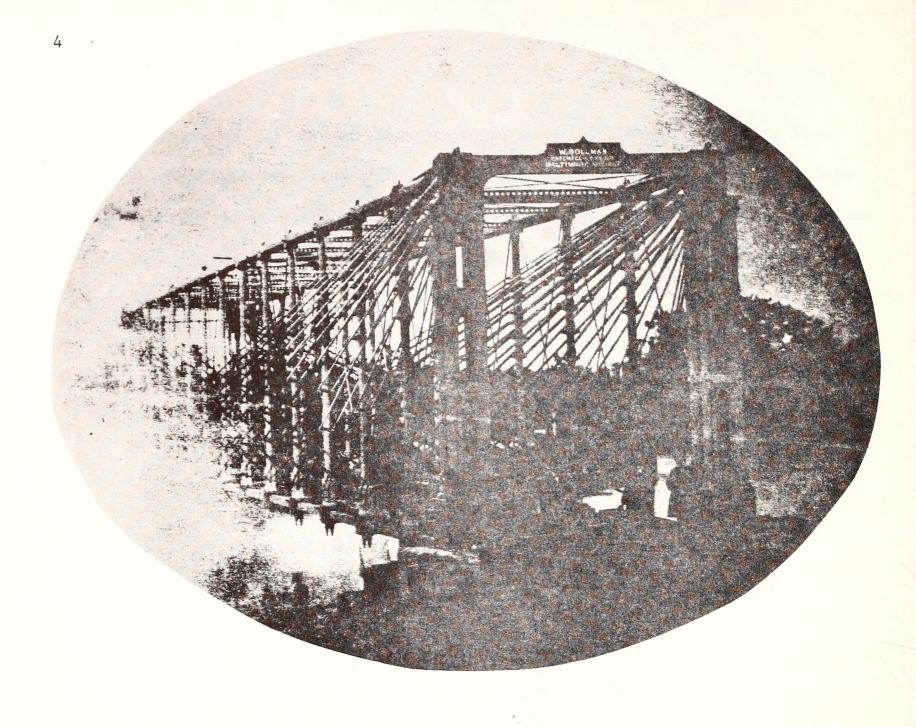
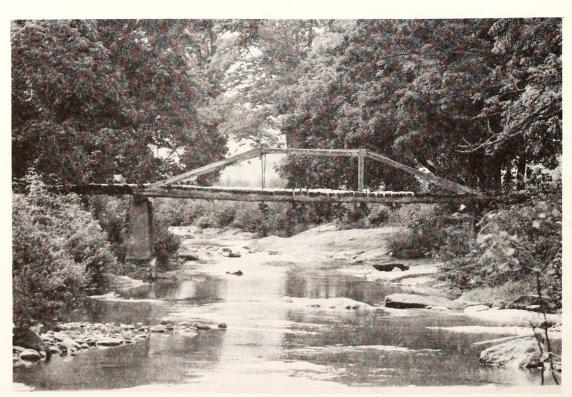
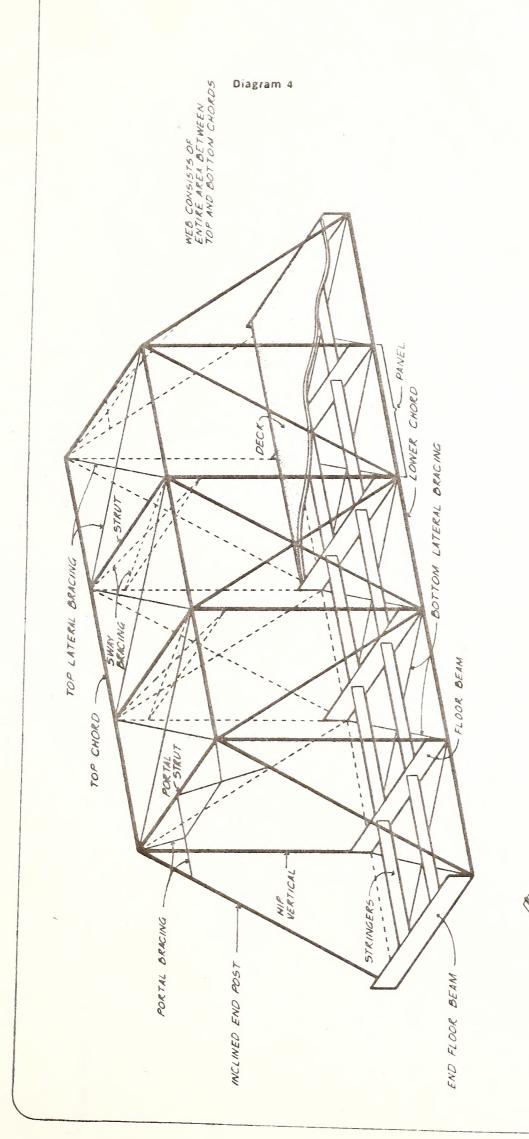


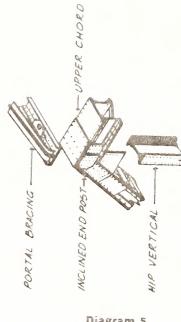
FIGURE 1a. above, is an 1867 photograph of a rare Bollman Truss built near Wilmington. Today, one such truss exists in the United States.

 ${\underline{{\tt FIGURE~1b}}}.$  below, shows a privately owned wooden Pratt Pony Truss

in Ashe County.







RIVETED CONNECTION

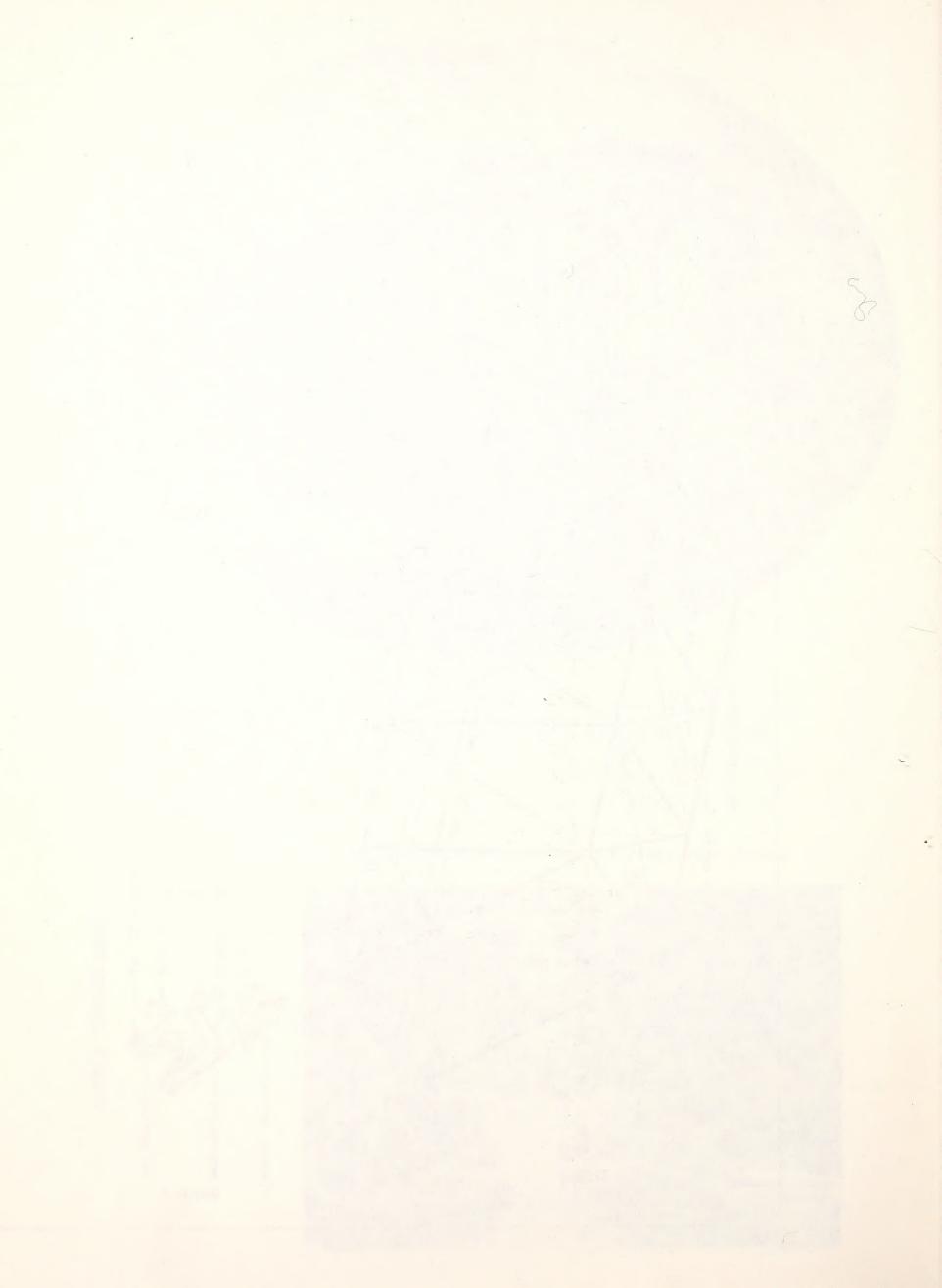
Diagram 5

PINNED CONNECTION

Diagram 6

HIP VERTICAL

PORTAL BRACING



	7		-Pony Tr	tusses-		
		Pratt	Pratt Half-Hip	Warren	Warren Poly, Chord	Pratt
A	Burke					27 54
						<i>*</i>
A	Cabarrus	85				
	Caldwell	99			90-73-10	1 64 108 272
	Carteret			101-16-10		
-	Caswell	9				
	Catawba		58			1
	Chatham					22
	Cherokee	3				74 140

		TAB Pony Ti	BLE 1 russes=					Through Trusses-		6
THE WAY	Pratt	Pratt Half-Hip	Warren	Warren Poly, Chord	Pratt	Parker	Camel back	Petit	Warren Lattice	Warren 6 Polygonal Chord
Alamance	*323				*323 49-47-30					
Alexander					104	1	,		- 1	
Alleghany	107 93-70-30									
Anson			126 199 267 292			-	109-65-40			
Ashe	52 53 59 308 352 353 194-71-50				455				195	
Avery	83		93		125					
. Bladen	349							188 11-42-10 701-42-20N		
Buncombe			50 213 405 654 657		52 653 655 672		46			

		-Pony Tr	1100.00							- v
7	Pratt	Pratt Half-Hip	Warren	Warren Poly, Chord	Pratt	Parker		Chrough Trusses- Petit	Warren Lattice	Warren Polygonal Chord
Burke					27 54	2				126-85-10
Cabarrus	85				f.					
Caldwell	99			90-73-10	1 64 108 272					
Carteret			101-16-10							
Caswell	9									
Catavba		58			1	1	1 38	1		
Chatham					22 147		155			
Cherokee	3				74 140					

Parker	Camel back	Through Trusses- Petit	Warren Lattice	Warren Polygonal Chord
2				126-85-10
1	1 38	1		
	155·			

	9		-Pony Tr	russes-		
		Pratt	Pratt Half-Hip	Warren	Warren Poly, Chord	Pratt
	( Halifax					
	Haywood	13 374		72 191 198 215-94-50		16 79 246
	Henderson	6				61
	Iredell	331 347		177 115-82-30		228 352
	Jackson			166 211		29
-	Johnston		>	237		
	Lincoln					22 53
••	Macon	75		320		12 54 159 172

		-Pony Tr	russes-		-Through Trusses- Pratt Parker Camelback Petit Warren Warren						
and Towns	Pratt	Pratt Half-Hip	Warren	Warren Poly, Chord	Pratt	Parker			Lattico	Warren Polygonal Chord	
	AMA.	TANJ		Poly, Chord	AMMA	AWA	ANWA			ANTHUMAN	
Clay					27						
Cleveland			122		78		115				
			125 213			101					
Davidson	249 8-60-30		416		257	249 8-60-30					
Davie			6 15								
Durham			28		19						
Forsyth	98 121		130		98	91	-	100			
Gaston	207		195		3 4	321-81-60					
					9 157						
- 1101	12										
Guilford	48 53 158										
	408										

9	Pratt	-Pony Tr Pratt Half-Hip	warren	Warren Poly, Chord	Pratt	Parker	Camelback	Chrough Trusses- Petit	Warren Lattice	Warren Polygonal Chord
Halifax						158-30-20				
Наушоод	13 374		72 191 198 215-94-50		16 79 246				291	
Henderson	6				61			63		,
Iredell	331 347		177 115-82-30		228 352					115-82-20 Parallel Chord
Jackson			166 211		29	107			63	
Johnston			237							
Lincoln					22 53			313		
Macon	75		320		12 54 159 172	ť.				(po) (po)

1	Parker	Camelback	Through Trusses- Petit	Warren Lattice	Warren Polygonal Chord
	158-30-20				
				291	
			63		
		,			115-82-20 Parallel Chord
	107			63	
	i				

	11		-Pony Tr	russes-	a.	
		Pratt	Pratt Half-Hip	Warren	Warren Poly, Chord	Pratt
=	Person		35			
	Pitt					
	Polk	*		17 19		44 61
	Randolph	19 226		40 123		78 345
	Richmond	85				
-	Robeson					430
	Rockingham	98				198
**	Rowan	42		29 43		27 89 103

		-Pony Tr	russes-			-Through Trusses- Parker Camelback Petit Warren Warren				10
	Pratt	Pratt Half-Hip	Warren	Warren Poly, Chord	Pratt	Parker	Camel back	Petit	Warren Lattice	Warren Folygonal Chord
Madison			92 102 104-No verti 321 384		39 42 113					
McDowe II	95 101 139 175		48 281		70 126-87-10	69				
Mecklenburg					4					49-67-10 Parallel Chord
Mitchell :					97 229					
Montgomery	118 119				60			·		
Nash.					4	58	271			
Northampton										258-10-10
Orange					68					

11	Pratt	-Pony Tr		Warren	Pratt	Parker		Through Trusses- Petit	Lattice	Warren Polygonal Chord
Mass With Life		Half-Hip	AV	Poly. Chord	AMMA	AWA	ANMIA	AWINE	(XXXXX)	ATTIMETA
Person		35					tion of	- 14- 501 28-401 135 847		
Pitt						411		100	100	IT seed, or
Polk			1? 19		44 61	47 105				
Randolph	19 226		40 123		78 345				19	
Richmond	85			c						paralis
Robeson					430					
Rockingham	98				198		98			
Rowan	42		29 43		27 89 103					

À	Parker	Camel back	Through Trusses- Petit	Warren Lattice	Warren Polygonal Chord
	411				
	47 105				
				19	
		98			
		1			

13		3			
	Pratt	Pratt Half-Hip	Warren	Warren Poly, Chord	Prátt
i Wayne					
Wilkes	7 59 76 110 170		19 380 54 104 124 158		124 368
Yadkin	75 76		379		
Yancey	19	78			97 180 80-90-50 194

	-Pony Trusses-					12				
	Pratt	Pratt Half-Hip	Warren	Warren Poly, Chord	Pratt	Parker	Camel back	Through Trusses- Petit	Warren Lattice	Warren 12 Polygonal Chord
Rutherford	248		241		28 266 313 273		270 273 304			
Stokes	20 86 33 92 35 171 62 184 63 197 75 212 81 253	38			18 133 214					
Surry	9 138 37 148 38 164 39 232 51 74		23 50		45 46 128 201	338				
Swain	74 99 100					32				
Transylvania			31	178-00-10						
Union	102					9 205-69-40				
Wake			322							
Watauga			134							

-

13	Pratt	-Pony Tr Pratt Half-Hip	Warren	Warren Poly, Chord	Prätt	Parker		Chrough Trusses-	Warren Lattice	Polygonal Chord
Wayne						13-33-205				See Try Self.
Wilkes	7 59 76 110 170		19 380 54 104 124 158 379		124 368					
Yadkin	75 76									
Yancey	19	78	-		97 180 80-90-50 194		93 178 194 287			
							35-13-33			
				ć						
								No.		

-Through Trusses-Petit Warren
Polygonal Chord Camelback Warren Parker Lattice 13-33-205 93 178 194 287

Truss Configuration: Pratt Pony

Single Span Bridges = 71

Multi-Span Bridges Containing 2 x 4 = 8

" " " 3 x 1 = 3

" " 4 x =

" " 5 x =

" " 6 x =

Spans Within Other Bridges = 8

Total Spans 90

Average Length: 5916' + 90 = 65.73

Longest Span(s): Surry #'s 138, 148, and 164, 100'

Shortest Span(s): McDowell #101 and Randolph #19, 45'

Number of Pin Connected Spans: 15

% of Total: 17 %

## Truss Configuration: Pratt Through

Single	e Span	Bridges	5				=	58
Multi-	-Span	Bridges	Containing	2	x	11	entires entires	22
81	\$ 8	8.8	9.8	3	X	3	=	9
9.8	4.0	4 6	8.0	4	x	3	=	12
0.0	8.9	8.0	8 9	5	X	1	=	5
81	11	6.8	9.8	6	X			
Spans	Withi	n Other	Bridges				wheep	45

Total Spans 111

Average Length: 12294' + 111 = 110.7'

Longest Span(s): McDowell #126-87-10, 2-152'

Shortest Span(s): Haywood #79, 80'

Number of Pin Connected Spans: 36

% of Total: 32 %

Truss Configuration: Camelback

Spans Within Other Bridges = 1

Total Spans 21

Average Length: 3252' + 21 = 154.86'

Longest Span(s): Catawba #1, 200'

Shortest Span(s): Yancey #287, 123'

Number of Pin Connected Spans: 15

% of Total: 71 %

## Truss Configuration: Warren Pony with Verticals

Single	e Spar	n Bridges	5						51
Multi-	-Span	Bridges	Containi	.ng	2	x	1	***	2
8 8	8 1	3.8	8.8		3	X	4	=	12
84	48		8 8		4	x		=	
68	8.5	9.4	\$ 8		5	X	1	=	5
8 8	4.1	8 8	8.8		6	X	1	=	6
Spans	Withi	in Other	Bridges						2

Total Spans 78

Average Length: 4799' \* 78 = 62.32'
Longest Span(s): Haywood #215-94-50, 100'

Shortest Span(s): Buncombe #405 and Madison #384, 40'

Number of Pin Connected Spans: 1 % of Total: 1 %

Truss Configuration: Pratt Pony Half-Hip

Total Spans 4

Average Length: 196' + 3 = 65.33'

Longest Span(s): Person #35, 80'

Shortest Span(s): Catawba #58, 56'

Number of Pin Connected Spans: 3

% of Total: 100 %

Truss Configuration: Warren Through with Double Intersection and No Verticals

Single Span Bridges = 2

Multi-Span Bridges Containing 2 x = 

" " " 3 x = 

" " 4 x = 

" " 5 x = 

" " 6 x =

Spans Within Other Bridges

Total Spans 2

Average Length: 230' + 2 = 115'

Longest Span(s): Ashe #195, 140'

Shortest Span(s): Randolph #19, 90'

Number of Pin Connected Spans: 0

% of Total: %

Truss Configuration: Warren Through with Polygonal Top Chord and Double Intersection

8.6

Single Span Bridges = ...
Multi-Span Bridges Containing 2 x =
 " " " " 3 x =
 " " 4 x =
 " " 5 x =

Spans Within Other Bridges

Total Spans 1

6 x

Average Length: = =

Longest Span(s): Burke #126-85-10, 300'

Shortest Span(s):

Number of Pin Connected Spans: 0

% of Total: %

Truss Configuration: Warren Through with Verticals

Single Span Bridges

Multi-Span Bridges Containing 2 x 2 = 4

 $\mathbf{n}$   $\mathbf{n}$   $\mathbf{n}$   $\mathbf{x}$  =

 $u \qquad u \qquad u \qquad 4 \qquad x \qquad =$ 

0 0 0 5 x =

 $0 \qquad 0 \qquad 0 \qquad 6 \qquad x =$ 

Spans Within Other Bridges

Total Spans 4

Average Length: 580' + 4 = 145'

Longest Span(s): Mecklenburg #49-67-10, 2-170'

Shortest Span(s): Iredell #115-82-20, 2-120'

Number of Pin Connected Spans: 0

% of Total: %

Truss Configuration: Warren Pony with Polygonal Top Chord and Verticals

Spans Within Other Bridges

Total Spans 2

Average Length: 190' + 2 = 95'

Longest Span(s): Caldwell #90-73-10, 100'

Shortest Span(s): Transylvania #178-00-10, 90'

Number of Pin Connected Spans: 0

% of Total: %

Truss Configuration: Petit

Single Span Bridges Containing 2 x 1 = 2

Multi-Span Bridges Containing 2 x 1 = 2

""" 3 x =

""" 4 x =

""" 5 x =

""" 6 x =

Spans Within Other Bridges

Total Spans 7

Average Length: 1971' + 7 = 281.57'

Longest Span(s): Bladen #701-42-20N and Northampton #258-10-10, 350'

Shortest Span(s): Henderson #63, 228'

Number of Pin Connected Spans: 3

% of Total: 43 %

Truss Configuration: Parker

Single Span Bridges = 11

Multi-Span Bridges Containing 2 x 3 = 6

"" " " 3 x 1 = 3

"" " 4 x = 10

"" " 5 x 2 = 10

Spans Within Other Bridges

Total Spans 30

Average Length: 4594' + 30 = 153.13'

Longest Span(s): Burke #2, 3-203'

Shortest Span(s): McDowell #69, 2-124'

Number of Pin Connected Spans: 6

% of Total: 20 %

### THE PROCESS OF EVALUATION

The system for evaluation was an adaptation of the system developed by Dan Deibler for the Virginia Highway and Transportation Research Council. The Virginia study began with an inventory of truss bridges conducted in 1968. Through 1978, when the study was concluded, an assessment of Virginia's truss bridges was conducted by the Research Council. findings of Mr. Deibler were translated into a point system in order to determine relative importance. Early in its proposals, the North Carolina Committee for the Evaluation of Metal Truss Bridges recognized the limitations of such a point system. Point values were assigned as a means of assimilating an otherwise awkward amount of material gathered on the 259 bridges. The committee was looking for a relative pattern for comparing each site against all other North Carolina truss bridges. After evaluating the first study list of bridges, it was determined that generally a bridge that could be fully documented, represented changes in technology and innovative engineering, and whose location had served as an important transportation or industrial site would score an average of fifteen points. The committee recognized the inefficiency of a strict point system that was not flexible enough to identify trusses that were engineering prototypes or sole survivors of a once common type. The evaluation system was devised to identify a group of trusses that represented the development of the several truss types, the technology levels of a once rural state, the early transportation system of a preindustrialized area, and the development of the relationship between the bridge companies and the county-owned road systems. In addition to the areas covered by the point assignment system, the geographical distribution of the bridges and their inclusion in existing or potential historic districts were also important considerations.

The truss bridges of North Carolina are quickly being replaced. It was the purpose of this evaluation to identify those bridges that should be considered as representative survivors of the diverse and once wide-spread system of metal truss bridges in North Carolina. Table 3 contains a guide to the evaluation and an explanation for the subdivisions of the three major areas of documentation, technological significance, and environmental assessment. Following Table 3 are the evaluations of the trusses under study arranged by bridge type, photographs of each bridge, and the evaluation form for each bridge.

TABLE 3

Point System for Evaluation of North Carolina Truss Bridges

				Points
A	Dana			J. C.
Α.	Doci	umenta	ation	
	1.	Buil	lder	
		a.	Unknown	0
		ъ.	Known, contribution to truss technology	
			undetermined	1
		С.	Known, prolific builder or N.C. Company	2
		d.	Known, unusual designer	3
	2.	Date	e e	1
		a.	Post-1940	0
		Ъ.	1931-1940	1
		С.	1921-1930	2
		d.	1901–1920	3
		e.	Pre-1900	4
			(7 p	oints maximum)
В.	Tech	nnolog	gical Significance	
	1.	Tech	nnology	9
		a.	Patented innovations in truss technology	1
		Ъ.	Number of spans (point for three or more spans 1920 or earlier	1
		С.	Length of individual spans (point for span of 100' or more built 1920 or earlier)	1V
		d.	Integrity (No changes to truss)	1
		e.	Special features	1

				- 0 - 111 - 10	
В.	2.	Geom	netry/Configuration		
		a.	Rare (three or less of the type extant)	4	
		Ъ.	Unusual (4-20 of the type extant)	2	
		С.	Novel, or Parker or Camelback type	1	
			(9	points n	maximum)
3.	Envi	ronme	nt		
	1.	Aest	hetics		
		a.	Excellent	4	
		b.	Fair	2	
		C •	Poor	0	
	2.	Hist	ory		
		a.	Excellent. Significance known, bridge and crossing		
		400	of historical importance	4	
		Ъ.	Good. Local significance very likely	2	
		С.	Significance undetermined	0	
	3.	Inte	grity of Location		
		a.	Original location and substructure	2	
		Ъ.	Original location, substructure replaced	1	
		с.	Not original location	0	
			(10 Po	ints Max	kimum)

TOTAL 26 POSSIBLE POINTS

ratt arre ratt

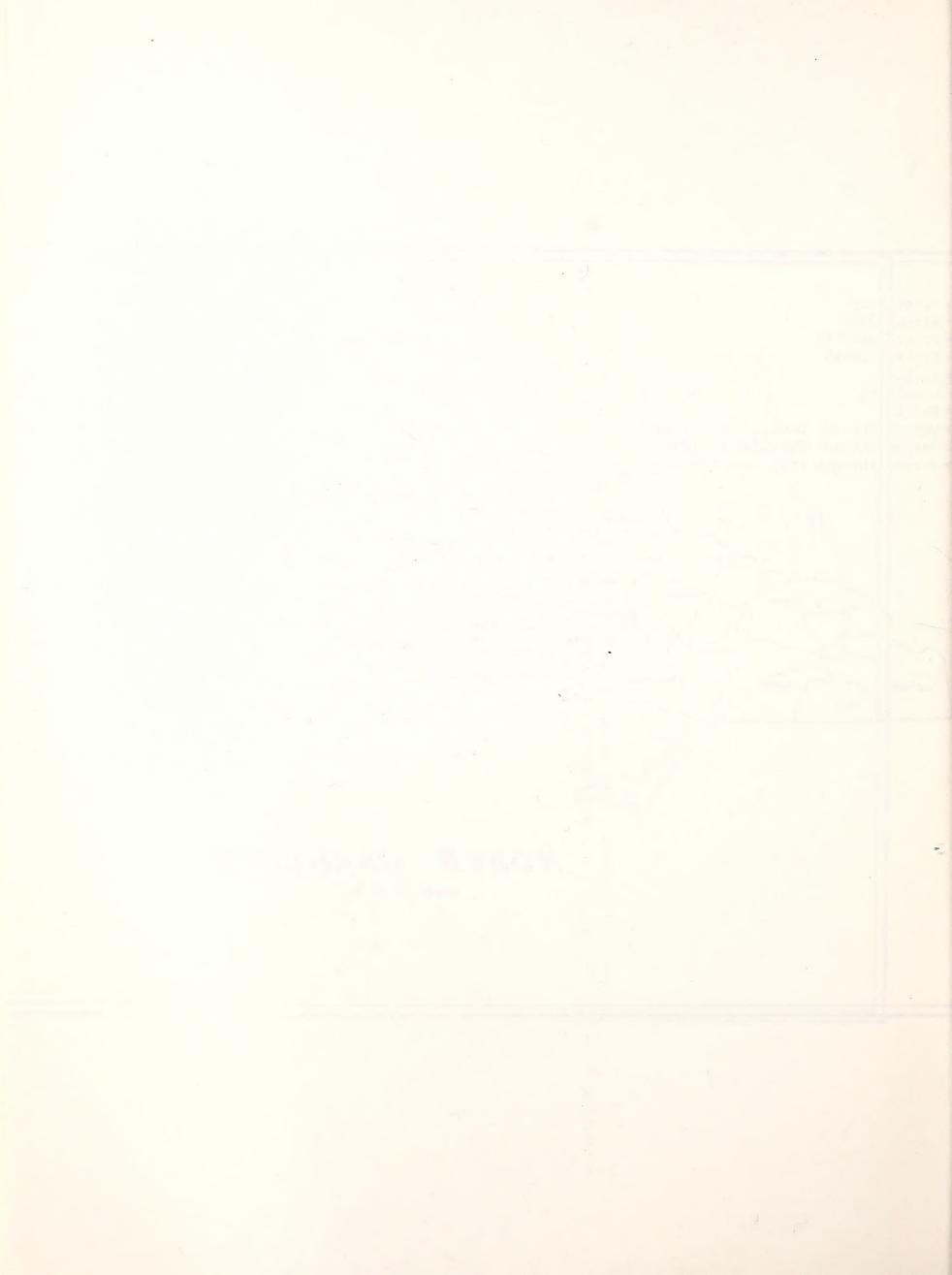
arke Camel Petit Jarre Jarre

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# INSERT FOLD-OUT OR MAP



### PRATT PONY TRUSS

Stokes #197
Guilford #158
Stokes # 75
Alleghany #107
Guilford # 53

Along with the Pratt Through Trusses, the Pratt Pony Trusses are the most numerous in North Carolina. Like the Warren Ponies, most of the Pratt Ponies are unidentified, featureless trusses of 50' to 70'. Unlike the Warren Ponies, most of the Pratts were built by bridge companies between the years 1900 and 1920. These trusses were a common type, having riveted joints and spanning minor streams. It was rare for a company to attach a bridge plate to the span. Of the ninety spans still in use, only fifteen are pin connected.

Stokes #197 (Figure 3 and Table 4) is the oldest Pony Truss in North Carolina. The 72', four-panel bridge was built in 1906 by the Roanoke Bridge Company. It spans a minor stream 100 yards before it joins the Dan River. The bridge retained its original guard rails of 2" x 2" angles with crossed lace bars between. The counters are loop-welded, which is a hand operated process. Although, at least in larger structures, most counters had their eyes die punched, this is a holdover of a nineteenth century process that required more man hours and less investment in machinery. The verticals of Stokes #197 are tapered in order to provide a wider bearing area for the hangers which support the deck beams. The bridge is located in an unspoiled forested region with mountains as a backdrop.

Guilford #158 (Figure 4 and Table 5) is of similar construction but contains different pin details. It is 80' long and divided into five panels. It was constructed in 1910 by the Owego Bridge Company of Greensboro. Like Stokes #197, the counters are round rods with loop-welded eyes. Unlike the previous bridge, the pins are constructed with bolt caps. This detail, so far, has appeared only in bridges built by the Owego Bridge Company. In an area beneath the bridge are the remains of an early mill dam.

Stokes #75 (Figure 5 and Table 6) is 70' long and divided into four panels. The distinguishing feature of this bridge is its unique substructure of round steel columns joined by solid steel plates. The bridge still retains its original guard rail that is identical to Stokes #197. The Virginia Bridge and Iron Company of Roanoke commonly combined the following details into its bridges: threaded pins, laced vertical member details, tear-shaped eyes of the counters, main ties, and bottom chords. This ca. 1915 bridge spans a narrow gorge formed by the Dan River. The unique substructure of Stokes #75 is a protective response to the rushing flood waters that a bridge would have to mesist in a narrow crossing.

Alleghany #107 (Figure 6 and Table 7) is somewhat typical of the other sevent five riveted Pratt Trusses, except that affixed to the truss is a bridge plate. Built in 1917 by the Roanoke Iron and Bridge Works, Inc., the end posts and top chords have characteristic lace bars on both the top and bottom of the channels. The 60', five-panel truss spans a small stream that flows through a nineteenth century farm.

Guilford #53 (Figure 7 and Table 8) contains the heaviest construction of the Pratt Ponies. It is an 83', six-panel, riveted truss. The end posts and upper chords are of built-up members; but the verticals and diagonals are of rolled sections. None of the diagonal members cross, producing a truss that can be fully analyzed. Except for three, the Pratt Trusses in North Carolina are structurally indeterminate. Guilford #53 was designed as a two-lane bridge by 0. 0. Lowe and constructed in 1928 by F. T. Yow for Guilford County. At the crossing is a nineteenth century gristmill, a dam, and a miller's house--all in very good condition. The bridge is located in the Jamestown Historic District.

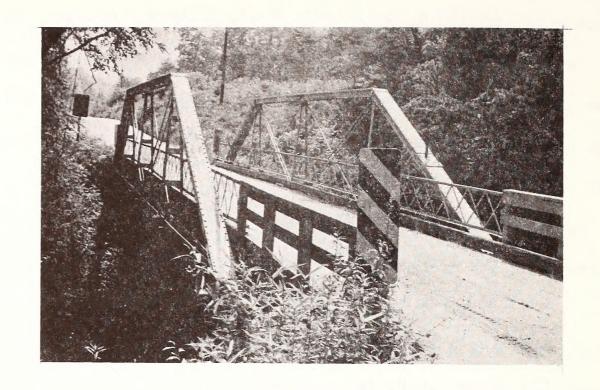
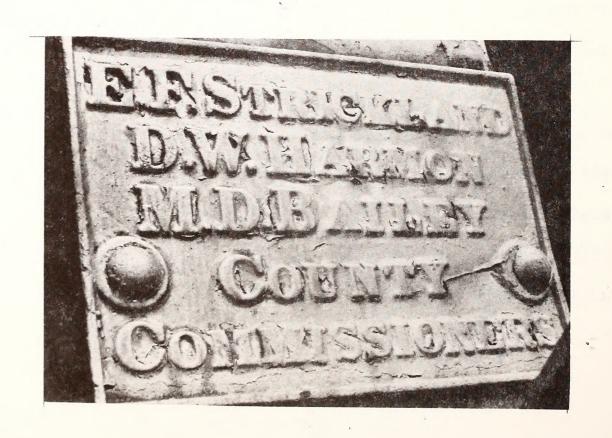


FIGURE 3 Stokes #197 is the oldest Pony Truss in North Carolina. Below, a bridge plate giving credit to the officials who were in office when the bridge was built.



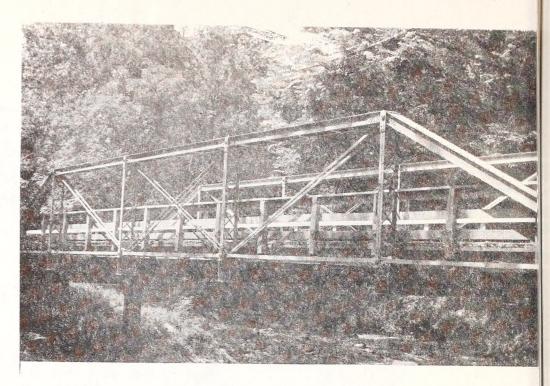
County: Stokes	Bridge Name:		
Bridge No.: 197	Spanning over: <u>Creek</u>		
Located on: SR 1665			
DESCRIPTION: 1 - 72' Pratt Pony, Pin			
DESCRIPTION:			
	Deinte		
DOCUMENTATION	Points		
Pomoko Pridas Co. Pom	noke 2		
Company/Builder: Roanoke Bridge Co., Roan			
Date:	3		
SIGNIFICANCE			
Technology			
Patents:			
Number of Spans:			
Length:			
Special Features: Tapered vertical me			
Integrity:			
***************************************			
Configuration			
Rare			
Unusual			
Novel			
ENVIRONMENT			
Setting Deep forest surroundings	, 4		
History			
Integrity	2		
	13 Tota		
	10La.		

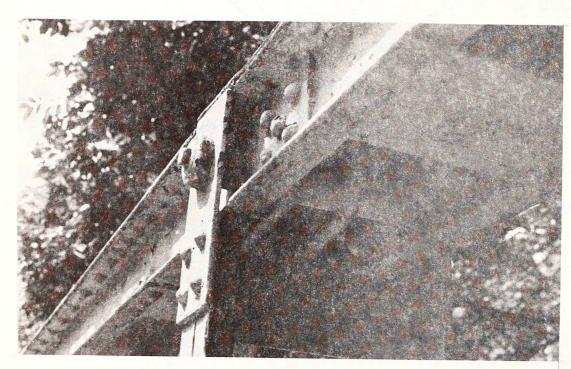
FIGURE 4. (Right) 1910

Truss of the Owego Bridge

Company of Greensboro for

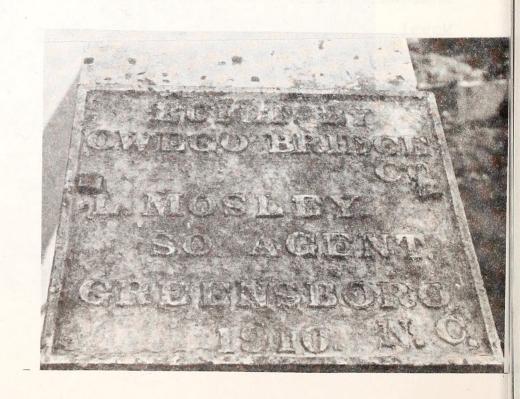
Guilford #158.





(Left) Bolted Cap detail and a forge welded eye.

(Right) The Bridge Plate.



County: Guilford		Bridge Name:	
County: Guilford  Bridge No.: 158		Spanning over:	N.Buffalo Creek
Located on: SR 2784			
	·		
DESCRIPTION: 1 - 80' Pratt	Pony, Pin		
DOCUMENTATION			Points
•			
Company/Builder: Owego Bri	idge Co., Greensbor	0	2
Date: 1910			3
SIGNIFICANCE			
Technology			
Patents:			
Number of Spans:			
Length:			
Special Features: Boltec			1
Integrity:			
Configuration			
Rare			
Unusual		A	
Novel			
ENVIRONMENT			
Setting Piedmont For	est, Swift Rocky St	ream	4
History Adjacent to			4
Integrity			2
•			
			<u>17</u> Total

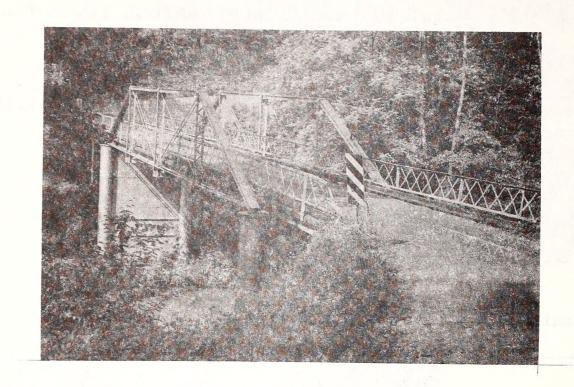
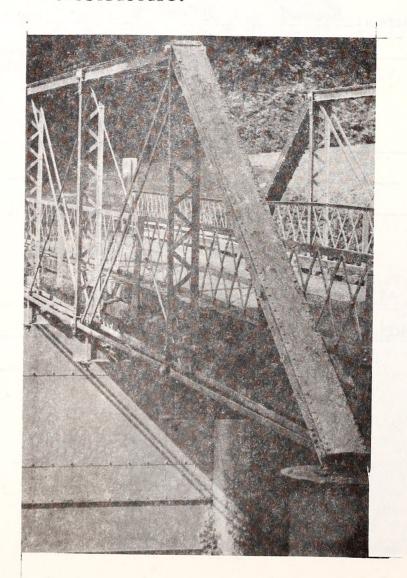


FIGURE 5. Above is Stokes #75.

Below is detail of panels and substructure.



County: Stokes	Bridge Name:	
Bridge No.: 75	Spanning over: Dan River	
Located on: SR 1417		
DESCRIPTION: 1 - 70' Pratt Pony, Pin		
DOCUMENTATION	Points	
		•
Company/Builder:		
<del> </del>	7	
Date:	<u> </u>	
CIGNITUTOS		
SIGNIFICANCE		
Technology		
Patents:		
Number of Spans:		
Length:		
Special Features: Steel column subs	tructure 1	
Integrity:	1	
Configuration		
Rare		
Unusual		
Novel		
ENVIRONMENT		
Setting High over Rocky River	4	
History		
Integrity	2	
		otal

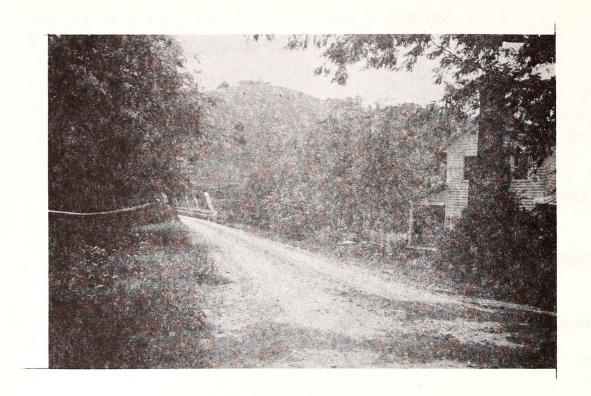
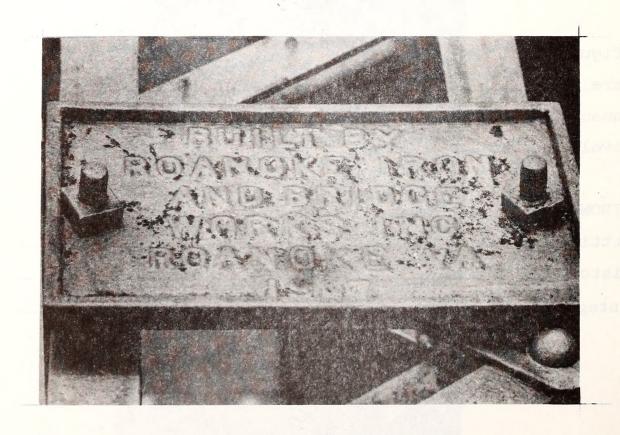


FIGURE 6. Alleghany #107, above, spans a stream at a nineteenth century farm. Below, a rare bridge plate for a Pratt Pony.



County:				Brid	lge Name: <u>Kir</u> nning over: <u>Ki</u> r	1- 01
Bridge No.:	107		_	Span	ning over: KU	ig's creek
Located on:	ok 13U3		_			
DESCRIPTION:_	1 - 60'	Pratt Poi	ny - Rivet			
DOCUMENTATION	J					Points
	•					
Company/Build	der: Ro	anoke Iro	n & Bridge W	Vorks, In	ıc., Roanoke	2
Date:						3
Date:						
SIGNIFICANCE						
Technology						
						•
Number of S	pans:					
Length:						-
Special Fea	tures:_					
Integrity:_				·		1
Configuration	7					*
Rare						
Unusual						
	1					
NOVEL						
ENVIRONMENT	1017 a	77			*	4
Setting	19th C.	rarm Aaj	ucent	- 1 h. 7	m Dasa 7 samas +	2
History	19th C.	Crossing	as evidence	ea by Far	rm Development	<u></u>
Integrity_						2

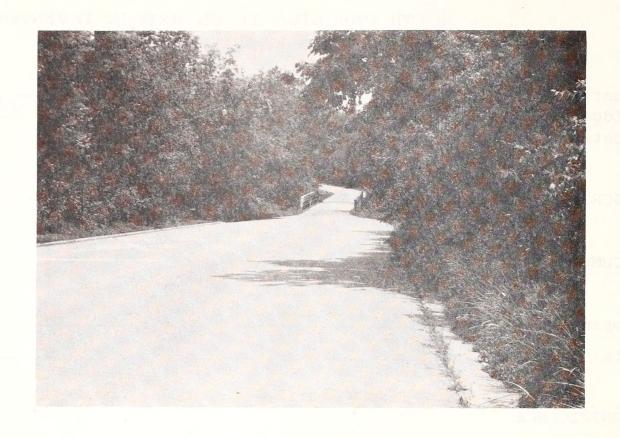
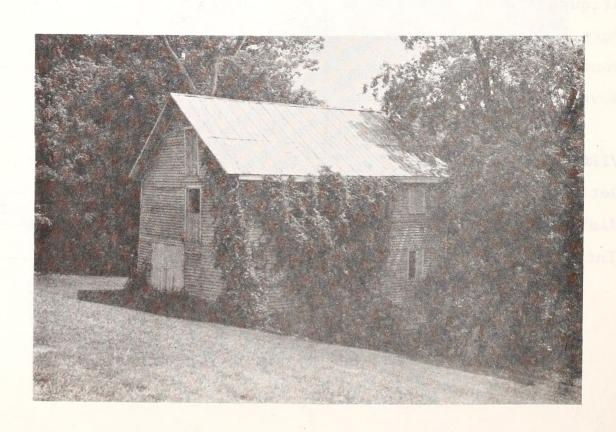


FIGURE 7. Above, the Warren Pony
of Guilford #53. Below, a nineteenth century
gristmill. Both are in the Jamestown
Historic District.



County: Gullfora Bridge Name:	
Bridge No.: 53 Spanning over	: Deep River
Located on: SR 1334	
DESCRIPTION: 1 - 83' Pratt Pony, Rivet	
DOCUMENTATION	Points
DOC OFFENTATION	101
F T You North Canalina	2
Company/Builder: F. T. Yow, North Carolina	
Date:	2
SIGNIFICANCE	
Technology	
Patents:	
Number of Spans:	
Length:	
Special Features:	
Integrity:	
Configuration	
Rare	
Unusual	
Novel	
ENVIRONMENT	
Setting Within Jamestown Historic District	4
History Beside 19th C. Grist Mill and Mill House	4
Integrity	2
Integrity	

### WARREN PONY TRUSS

Carteret #101-16-10 Buncombe #213 Durham # 28

The Warren Pony Truss with verticals is one of the most numerous bridge types in North Carolina. Most of the seventy-eight ponies in this group cross small streams in the rural mountains. The most typical construction feature is the rolled members instead of the built-up members of the older trusses. This later, simpler construction technique probably means that most of these trusses were built by the State Highway Commission in the late thirties through the early sixties. Generally, these trusses are featureless, very efficient, light-weight bridges that provided a means of quickly improving a crossing without a large investment in man hours or skills.

Carteret #101-16-10 (Figure 8 and Table 9) is 65' long and divided into four panels. Located less than a mile from the Intercoastal Water-way, on North Carolina 101, it spans the water route that preceded the water the nineteenth century Harlowe Canal. The members of this pony are made of built-up sections--unusual for this bridge type. Another unusual feature is the presence of a bridge plate--identifying the builder as the Roanoke Iron and Bridge Works and the date of construction as 1924. The bridge is located in an unspoiled section of coastal marsh that is covered with high grasses.

Buncombe #213 (Figure 9 and Table 10) is the only other Warren Pony that has a bridge plate. This bridge is 45' long and divided into four panels. The truss was constructed in 1915 by the Camden Iron Company of Roanoke, Virginia. Like the previous truss, this bridge is also made of

built-up members, more typical for this early construction date. The substructure of the span is made of steel columns. Buncombe #213 is located northeast of Asheville amid rolling farmland and spans a small mountain stream.

Durham #28 (Figure 10 and Table 11) consists of three identical spans, each 70' long and divided into five panels. Its members are built of channels and angles joined by stay plates and lace bars. The heavier construction of this early 1920s bridge indicates that it was designed for a heavier traffic volume than the road presently serves. Of note is the bottom chord--the angles of the chord are deeper in the three middle panels than in the end panels. The number of the state road it is located on, 1004, shows that it was once a major route that in recent years has been relocated. This road was serving the area at least by 1790, for it passed through the Cameron Plantation. Durham #28 is within the Stagville Historic Area, which has been proposed as a Historic District. The three aforementioned bridges represent the full era of Warren Truss building in North Carolina. In Buncombe #213 and Carteret #101-16-10, can be seen the highest technology in the rivet construction that replaced both the configuration and pin joints of the earlier Pratt pin connected ponies. In Durham #28 can be seen the new era in bridge construction in North Carolina--when the State system, which constructs its own small trusses, displaced the older nineteenth century bridge companies which had built all of the bridges in the county-owned road system.

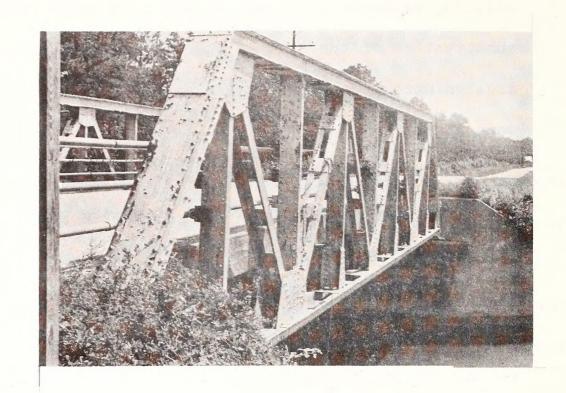
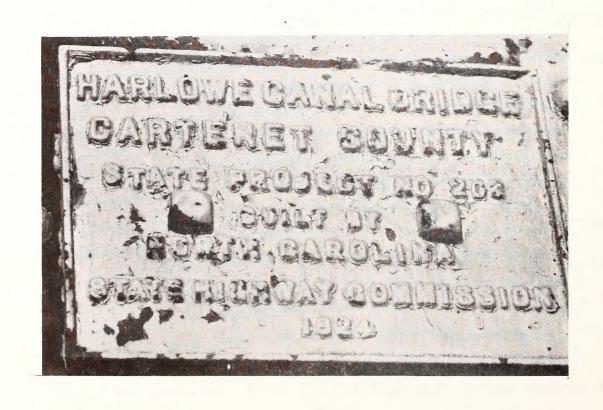


FIGURE 8. The span of Carteret #101-16-10, above, over the Harlowe Canal; and, below, the bridge plate.



Bridge No.: 101-16-10  Located on: NC 101  Bridge Name:  Spanning over: Har		
DESCRIPTION: 1 - 65' Warren Pony With I	Verticals	
DOCUMENTATION	Points	
Company/Builder: Roanoke Iron and Bridge	ge Co. 2	
Date: 1924		
SIGNIFICANCE		
Technology		
Patents:		
Number of Spans:		
Length:		
Special Features:		
Integrity:		
Configuration		
Rare		
Unusual		
Novel	<del></del>	
ENVIRONMENT		
Setting In coastal marsh	4	
History Over 19th c. Canal, -pre-dates	s Intercoastal Waterway 4	
Integrity	2	



FIGURE 9. Buncombe #213, above, is the only span in North Carolina known to have been built by the Camden Iron Works. Below, the bridge plate of the Warren Pony.



County: Buncombe	Bridge Name:
Bridge No.: 213	Bridge Name:
Located on: SR 2408	
	±° = =7 =
DESCRIPTION: 1 - 45' Warren Pony with Ver	ticais
DOCUMENTATION	Points
Company/Builder: Camden Iron, Co., Roanoke	e 1
4042	3
Date:	
SIGNIFICANCE	
Technology	
Patents:	
Number of Spans:	
Length:	
Special Features: Steel Column Substr	ucture 1
Integrity:	
Configuration	
Rare	
Unusual	
Novel	
ENVIRONMENT	
Setting Mountain Valley Surroundings	4
History	
Integrity	2

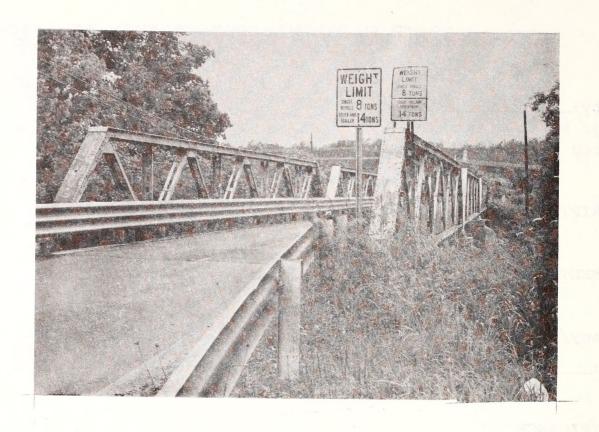
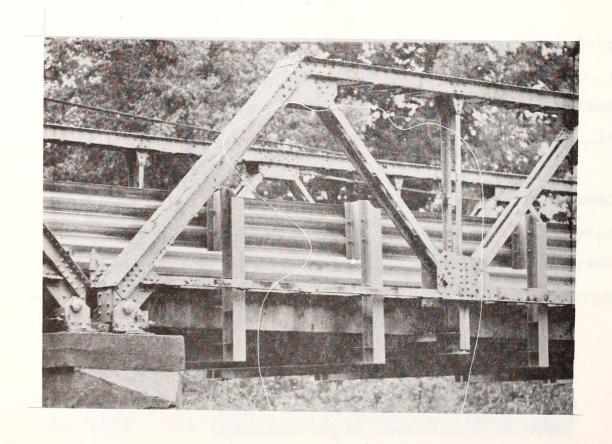


FIGURE 10. Durham #28 is a Warren Pony located within the potential Stagville Historic District. Below, a detail of the rivet construction.



County: Durham  Bridge No.: 28	Bridge Name:
Located on: SR 1004	Spanning over: Touth Hover
DESCRIPTION: 3 - 70' Warren Ponies with V	Verticals
DOCUMENTATION	Points
Company/Builder:	
Date: Mid-1920s	
SIGNIFICANCE	
Technology	
Patents:	
Number of Spans:	
Length:	
Special Features:	
Integrity:	
Configuration	
Rare	
Unusual	
Novel	
ENVIRONMENT	
Setting	2
History In Stagville Historic Distric	t Nomination 2
Integrity	
	9 Total
	gTotal

PRATT HALF-HIP

Catawba #58 Person #35

The Pratt Half-Hips remaining in North Carolina are a rare type.

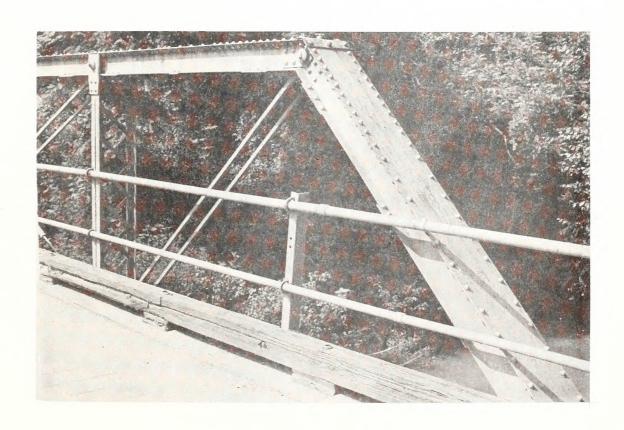
The three spans of this type are characterized by having the same configuration as a Pratt Pony but without hip verticals. This variation produces a more efficient truss by distributing loads more evenly.

Catawba #58 (Figure 11 and Table 12) has four panels and is 56' long. The remains of the frame of a rare bridge plate are bolted to the center of one of the upper chords. The joints are all pin connected and contain another unusual feature—bolted caps on the pin. All the other bridges having this type of pin have been attributed to the Owego Bridge Company of Greensboro. The details of this span are identical to Guilford #158 (see "Pratt Pony Trusses"). Instead of the more common substruction of concrete piers, Catawba #58 is supported by round steel columns.

Person #35 (Figure 12 and Table 13) was built in the early teens by the Champion Bridge Company of Wilmington, Ohio. It spans 83' and is divided into five equal panels. The trusses contain the characteristic intermediate post design of the Champion Company. The webs of the riveted channels are cut to allow the passage of the counters to the pins in the joints. All of the tension members have loop-welded eyes. Though of the same configuration as Catawba #58, all of the construction and joint details in Person #35 are different. Both of these bridges would have been a standardized span developed by each respective company.



FIGURE 11. Catawba #58, above, is a rare
Pratt Half-Hip. The detail, below, shows
that the pins have bolted caps, a characteristic found only in Owego Bridge Co.
spans.



County: Catawba	-	Bridge Name:	
Bridge No. 58	_	Spanning over:	Jacob Fork River
Located on: SR 1116	-		
DESCRIPTION: 1 - 56' Pratt Ha	:lf-Hip Pon	y, Pin	
DOCUMENTATION			Points
DOCORENTATION			10100
Company/Builder: Owego Bridge	Company, G	reensboro. N.C.	2
Date: Pre-192			3
SIGNIFICANCE			
Technology			
Patents:			
Number of Spans:			
Length:			****
Special Features: Bolted	caps on jo	oint pins	1
Integrity:			1
Configuration			
Rare 1 of 3 half-hips	in N. C.	1.	4
Unusual			
Novel		S. C. S. C.	
ENVIRONMENT			
Setting Rural, undevelope	ed .		
History			
Integrity			2
			4.5

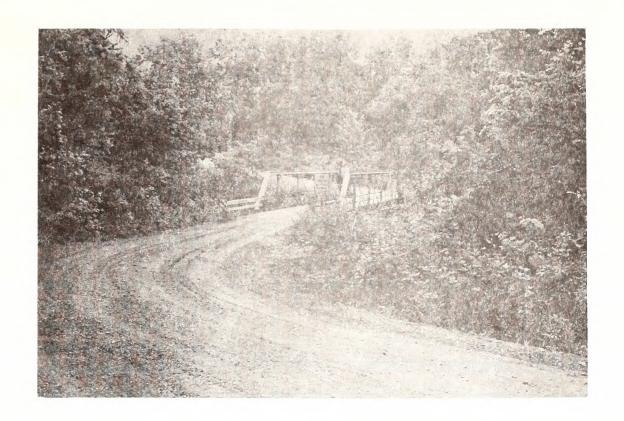
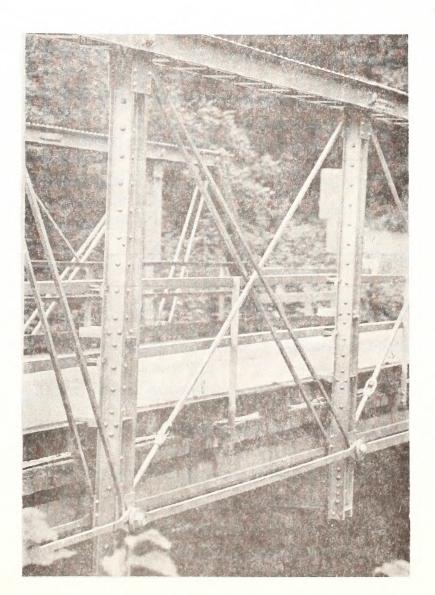


FIGURE 12. Person #35 Pratt Half-Hip Pony. A rare type in North Carolina, this bridge was constructed by the Champion Bridge Company.

Note this company's characteristic vertical members.



County: Person	Bridge Name:
County: Person  Bridge No.: 35  Located on: SR 1120	Bridge Name: <u>South Flat River</u>
Located on: SR 1120	
DESCRIPTION: 1 - 80' Pratt Half-Hip Po	ony, Pin
DOCUMENTATION	Points
Company/Builder: Champion Bridge Co., R	Vilminaton. Ohio 2
	3
Date:	<u> </u>
SIGNIFICANCE	
Technology	
Patents:	
Number of Spans:	
Length:	
Special Features:	
Integrity:	
Configuration	
Rare	4
Unusual	
Novel	
ENVIRONMENT	
Setting Surrounded by Forest	
History	
Integrity	2
	10tal

#### PRATT THROUGH TRUSS

# 79 Haywood Lincoln # 22 #272 Caldwell # 27 Rowan # 60(2) Montgomery #455(2) Ashe #126-87-10 McDowell #229(2) Mitchell #147 Chatham Robeson #430 #352 Iredel1

At the end of the nineteenth century, the most common truss in America was the Pratt Through Truss. This holds true in North Carolina, and today it is the largest surviving group with 111 spans. Though the most common type, it is the oldest and most varied group in details, construction, and builders. Since it is one of the earliest bridge types to be developed, some of the older construction details accompanied the configuration into the twentieth century. The bridges are from 80' to over 150' in length and occur with both pin and rivet joints.

Haywood #79 (Figure 13, Table 14, and cover) is 80' long and divided into five panels. This is a rare bridge not only for North Carolina, but with its Phoenix columns and cast iron joining system, it is of national importance also. This truss is the only known survivor of the nineteenth century, although some of the trusses recognized as being of early construction may prove to be of the late 1890s. The Haywood #79 contains the only decorative element on a North Carolina Truss. Its portals contain a star motif and its end posts are topped with finials. The Phoenix columns themselves are somewhat decorative, with their four-section tube construction and riveted ears. The joint system is found in no other North Carolina bridge. The cast iron shoes and caps receive the Phoenix columns, posts, and lateral struts and

anchor the tension members with single through pins. The hip verticals and bottom chords are of square, loop-welded rods, but the counters contain these and round rods ending in threaded clevises. The 1891 truss was designed and built by Dean and Westbrook Engineering of New York.

Lincoln #22 (Figure 14 and Table 15) was built in 1912 by the Owego Bridge Company of Greensboro. It is the earliest bridge, by several years, to contain rolled sections in its truss system. The intermediate posts are small I-beams. The span is 120' long and divided into seven panels. It contains the characteristic bolted pins of the Owego Company. In the area beneat the bridge is a nineteeth century intact dam, and next to the bridge is the lor brick textile mill that was once typical in mountain communities. Near the crossing is the Civil War medical supply town of Laboratory.

Caldwell #272 (Figure 15 and Table 16) is unusual in length. Its seven-panel, 131' span is longer than all but one Pratt Truss and approaches the unit of the useful distance for which a Pratt can be used. The bridge is in an extremely isolated area, for it is in the Pisgah National Forest. The bottom chords of Caldwell #272 are unique in that they span from the shoe of the end post to the first intermediate post without connecting with the hip vertical. They also begin as laced angles and become double eye bars. The hip verticals join directly with the first floor beam. The views around the mid-teens bridge are of rolling mountains and a rocky scenic gorge.

Rowan #27 (Figure 16 and Table 17) spans a small stream beside the National Register property of Mt. Vernon. The short, 100', five-panel truss is distinguished by its double-laced top chords and stay plates as the bottom members of the end posts. At the side and downstream of the bridge is the dam and gristmill of the nineteenth century home. The present number of the road 1003, indicates that it was once a major route, but with the formation of the system it was altered. The 1916 bridge was constructed by one of the most prolific bridge builders in North Carolina, the Virginia Bridge and Iron Co..

Montgomery #60 (Figure 17 and Table 18) has two 130' trusses that, considering their length and mid-teem's date of construction, are unusual for their strength. Their posted load is 19 tons, very high for an early bridge. This unusually heavy construction did not occur in other truss bridges until the introduction of riveted joints and the heavier loads created by the developing of motorized vehicles. Beside the bridge are the remains of an earlier low water bridge and a mill.

Ashe #455 (Figure 18 and Table 19) consists of two 108' pin trusses that are highly visible along the North Fork of the New River. The bridge was constructed in the late teens, using unique details that are carried over from the nineteenth century. The end posts and top chords are made of two channels with a cover plate and stay plates. The intermediate posts are constructed of two channels with lace bars on both sides set at 60 degree angles instead of the standard 45 degrees. The most interesting features are the lateral struts and the bracing between these members and the intermediate posts. The laterals are built of upward-turned angles joined by a single line of lace bars—with the top angle extending over the top chord to form the anchors for the top lateral tension rods. The only sway bracing is a large angle curved through 90 degrees that allows it to attach by a tangent to both the intermediate post and the lateral strut.

McDowell #126-87-10 (Figure 19 and Table 20) was built, along with Burke #126-85-10 (See "Warren Through Truss with Polygonal Top Chord"), by the Virginia Bridge and Iron Company of Roanoke in 1919. Both bridges were constructed for the Southern Power Company during the construction of the dam to form Lake James. The two Pratt Trusses of the bridge are the longest in North Carolina and are the ultimate length for this span type. The eightpanel 152' trusses span the spillway of the lake and were somewhat of an

engineering achievement for their date. The placement of the trusses was critical. Their high level of rivet technology made them, along with Burke #126-85-10, one of the earliest rivet-jointed trusses in North Carolina to have used this new engineering design. The spill and dam themselves are of engineering note. The clear spans required for this crossing could only have been made using trusses.

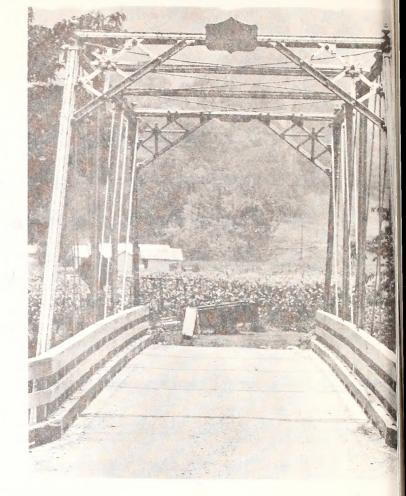
Mitchell #229 (Figure 20 and Table 21) has trusses which are also of engineering note. The two 105', six-panel trusses were designed and built in 1920 by the Champion Bridge Company for Mitchell County. Like all Champion Bridges, the spans contain the characteristic divided hip vertical, and, in this case, the upper vertical is of one square tension rod. Also, the piers at the river's banks are of steel columns. At mid-stream, Champion used a concrete pier that is angled on the upstream side in order to reduce the water turbulence that could undermine the structure. Mitchell #229 spans a river gorge that is surrounded by mountains.

Chatham #147 (Figure 21 and Table 22) was constructed by a North Carolina bridge company, the Atlantic Bridge Company of Charlotte. The 1921 single span is 120' long and divided into six panels. It spans the Rocky River, south of a 1905 hydroelectric plant. Just southeast is Chatham #155 (see "Camelback Trusses"). These two bridges are both within an area that has been identified as a potential historic district. Along the banks of the Deep River between Chatham and Lee counties are eighteenth and nineteenth century industrial and transportation sites including: seven iron furnaces, three iron mines, three coal mines, a copper mine, three canals, thirteen locks and dams, and four gristmills.

Robeson #430 (Figure 22 and Table 23) is a 100', six-panel truss that spans a cypress swamp in eastern North Carolina. The 1922 State Highway Commission bridge is of heavy rivet construction. The concrete beam spans are similar to Nash #271 (see "Camelback Trusses") with their architectural elements. The relatively wide truss contains all built-up members using lace bars on upper chords and posts but using stay plates on all diagonals and the bottom chord.

Iredell #352 (Figure 23 and Table 24) is 90' long and divided into five panels. This very lightly constructed truss was built in 1924 by the Atlantic Bridge Company of Charlotte. This is one of the last pin connected trusses built in North Carolina. Its light members were made possible by its short length and greater depth. It still retains its double line of steel pipe that serves as a guard rail. The bridge is located amid rolling farmland and spans a small stream.

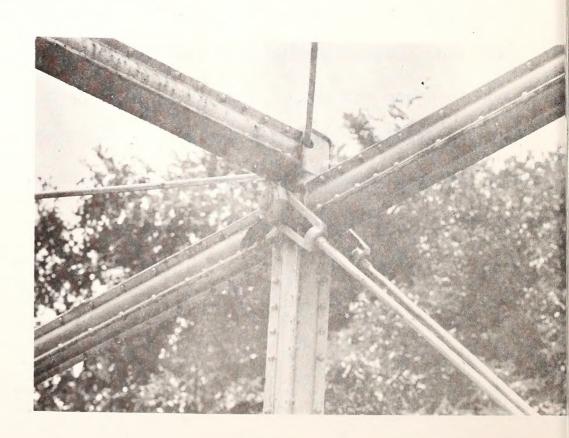
FIGURE 13. Right, Haywood #79 is the oldest truss bridge in North Carolina.



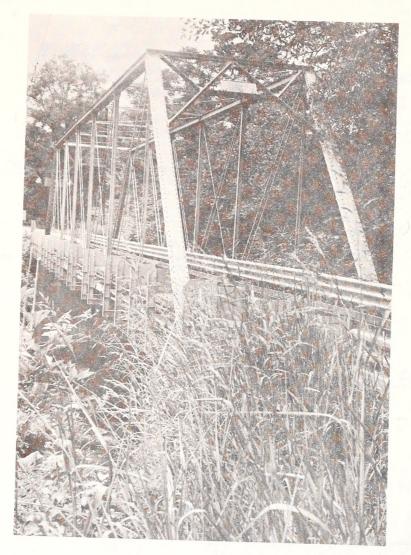


Left, the bridge plate.

Right, a detail of a cast iron joint in the 1891 bridge.



County: Magwood	Bridge Name:
County: Haywood  Bridge No.: 79	Spanning over: N. Fork Pigeon Rive
Located on: SR 1112	
DESCRIPTION: 1 - 80' Pratt, Pin	
DOCUMENTATION	Points
Company/Builder: Dean and Westbrook, Eng	g., N.Y1
Date:	
SIGNIFICANCE	
Technology	
Patents: Phoenix Columns	1
Number of Spans:	
Length:	conative finials 1
Special Features: Cast members, ae	
Integrity:	
Configuration	
Rare	
Unusual	
Novel	
ENVIRONMENT	
Setting Mountain valley, over rock	u stream 4
History Manufactured by Phoenix Br	idae Co. 4
History Managactured by Thomas Br	
Integrity	2



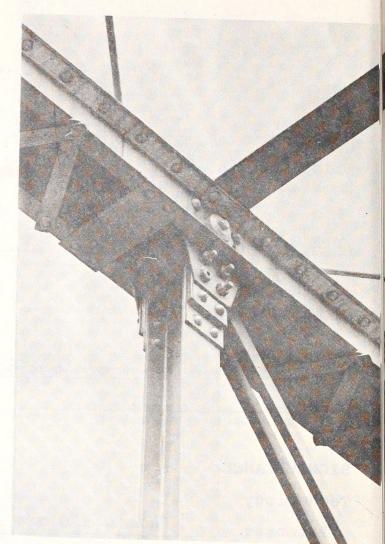


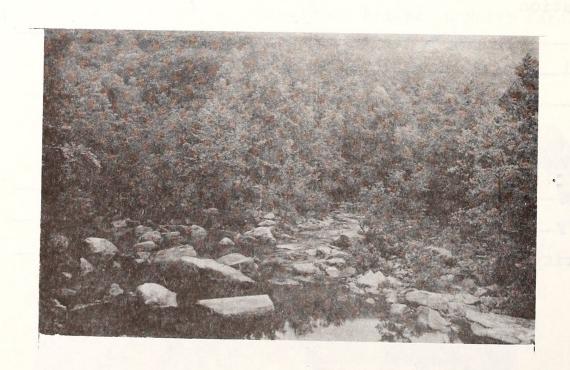
FIGURE 14. Above left, Lincoln #22. Above right, the characteristic joint of the Owego Bridge Company. The detail also shows the first known use of rolled sections in the superstructure of a truss bridge in North Carolina. Below, the bridge plate.



County:	Bridge Name:	
Bridge No.: 22	Spanning over: <u>Creek</u>	
Located on: SR 1412		
DESCRIPTION: 1 - 120' Pratt, Pin		
DESCRIPTION:		
DOCUMENTATION	Points	
Chara Project Co. M. V. com	nd Greensboro 2	
Company/Builder: Owego Bridge Co., N.Y. and		
Date: 1912	3	
CICNITETCANOD		
SIGNIFICANCE		
Technology		
Patents:		
Number of Spans:		
Length:		
Special Features:		
Integrity:	<u></u>	
Configuration		
Rare		
Unusual		
Novel		
MOAGT		
ENVIRONMENT		
Setting	2	
_	at Laboratory - 4	
History 19th C Textile Mill to south, Civil War Medical Supply Site		
Integrity	2	



FIGURE 15. Caldwell #272, above, situated in Pisgah National Forest. Below, a view from the bridge.



Located on: SR 1328  DESCRIPTION: 1 - 131 Pratt, Pin	idge Name:
DESCRIPTION: 1 - 131 Pratt, Pin	
DESCRIPTION: 1 - 131 Pratt, Pin  DOCUMENTATION	
DOCUMENTATION	Points
DOCUMENTATION	LULIILL
Company/Builder:	
Date: Pre-1920s	3
SIGNIFICANCE	
Technology	
Patents:	
Number of Spans:	
Length: One of longest Pratts in N.C.	1
Special Features:	
Integrity:	
incegi icy.	
Configuration	
Rare	
Unusual	
Novel	
ENVIRONMENT	
Setting In Pisgah National Forest, Over rushi	ng mountain 4
History	stream.
Integrity	

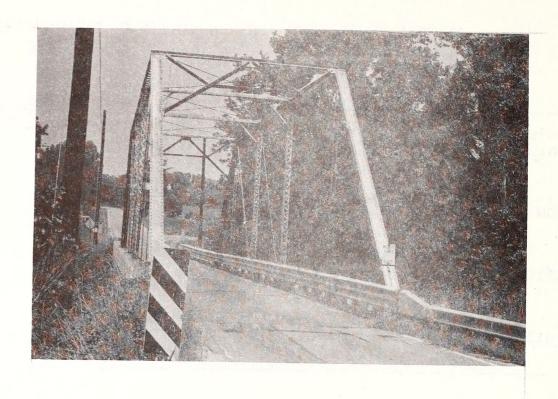
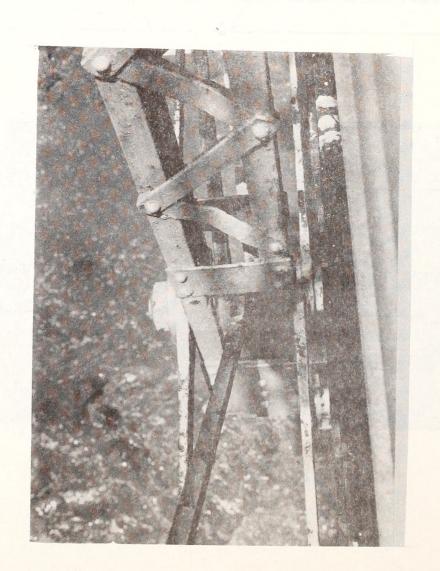


FIGURE 16. Above, the short Pratt span of Rowan #27.
Below, a detail of a bottom chord joint.



County: Rowari	Bridge Name:	
Bridge No.: 27	Spanning over: Fourth C	reek
Located on: SR 1003		
DESCRIPTION: 1 - 100' Pratt, Pin		
DESCRIPTION.		
DOCUMENTATION	Poir	its
Company/Builder: Virginia Bridge and Iro	on Co., Roanoke 2	)
Date: 1916	3	<del></del>
SIGNIFICANCE		
Technology		
Patents:		
Number of Spans:		
Length:		
Special Features:		
·		
Integrity:		
Configuration		
Rare		
Unusual		
Novel		<del></del>
ENVIRONMENT		
Farm 1 and	. 2	<b>;</b>
Setting		
History Beside Mt. Vernon Historic Site Mill and Dam next to Bridge.	e on National Register, 4	
Integrity	0	<u>}</u>
	1 E	Πα ÷ -
	<u> 15</u>	Tota

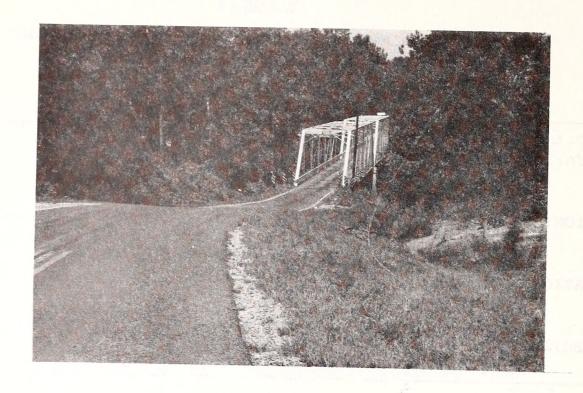
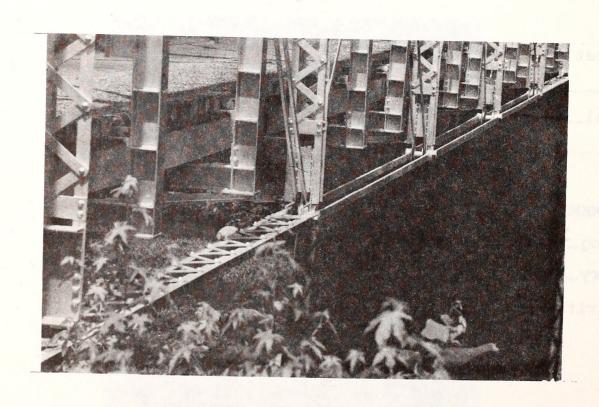
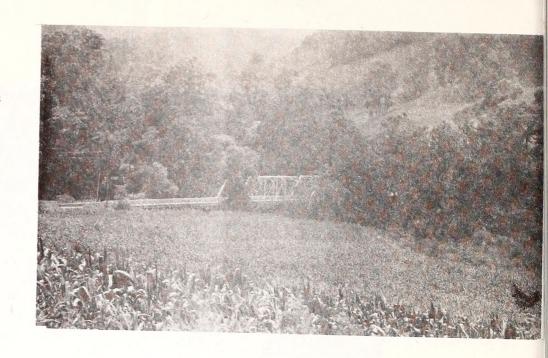


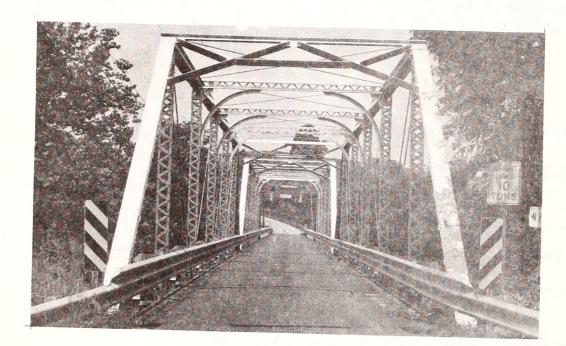
FIGURE 17. Above, the two-span Pratts of Montgomery #60. Below, the unique bottom chord. The first link does not join the hip vertical.



county:	Moritgomery	Bridge Name:
Bridge No. :	60 ap 1567	Spanning over: Little River
Located on:	SR 1567	
DESCRIPTION:	2 - 130' Pratt, Pin	
DOCUMENTATIO	ON	Points
	lder:	
Date:	Pre-1920	3
SIGNIFICANCE	3	
Technology		
Patents:		
Number of	Spans:	
Length:		1
Special Fe	eatures:	
*		
Configuratio	on	
		×
	·	
04 T T T		
ENVIRONMENT		
	Piedmont Forest	4
	Early Mill adjacent to cr	cossina 4
Integrity		

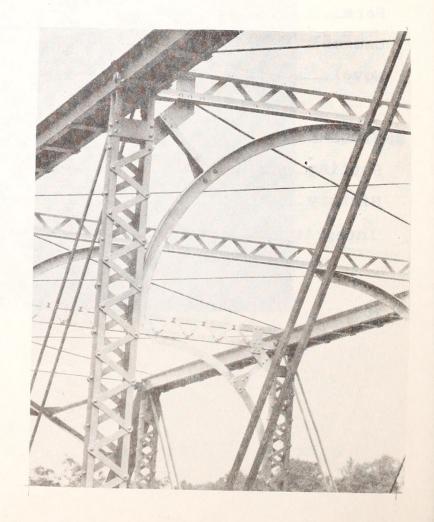
FIGURE 18. Right, the two Pratt trusses of Ashe #455.





Left, A view through the bridge

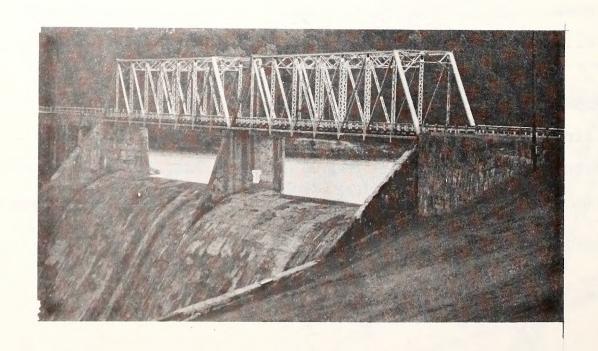
Right, A detail of the unique knee bracing.



County: Asne Bridge No.: 455	Spanning over: N. Fork New River
Located on: SR 1573	
DESCRIPTION: 2 - 108' - Pratts, Pin	
DOCUMENTATION	Points
Company/Builder:	
Date: Pre - 1920	
SIGNIFICANCE	
Technology	
Patents:	
Number of Spans:	
Length:	
Special Features: Curved Knee Bracing	1
Integrity:	1
Configuration	
Rare	
Unusual	
Novel	
ENVIRONMENT	
Setting Forested Mountain Area	4
History	
Integrity	2
	10
	12 Total

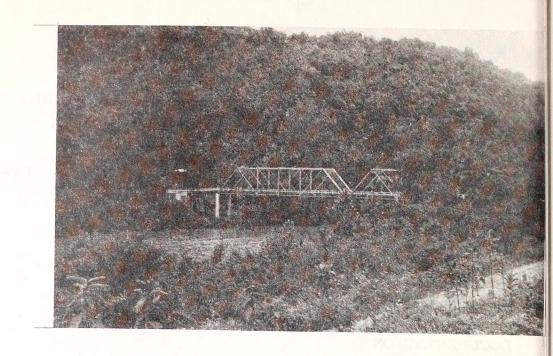


FIGURE 19. Views of McDowell #126-87-10. Below, across the spillway at Lake Summit. Above, taken from mid-way point with Burke #126-85-10. These Pratt Trusses at 152' are the longest in North Carolina and the exact upper limit for Pratt Trusses as listed by Waddell in his 1916 Manual.



County:	McDowell		Bridge Name:	
Bridge No. :_	126-87-10		Spanning over: Lo	ike James Spillwai
Located on:_	NC 126			
DESCRIPTION:	2 - 152' Pratt, A	Rivet		
Dagruphins mr o	A.T.			Doints
DOCUMENTATIO	N			Points
		7	1	0
Company/Buil	der: Virginia Bridge	e and Iron, Ro	рапоке	2
Date:	1919			3
SIGNIFICANCE	+			
Technology				
	Spans:			
	spans.			1
-	atures: <u>Used over con</u>		enaineerina	1
Integrity:		<del></del>		1
Configuratio	ń			
Rare		/		<del></del>
Unusual				
110761				
ENVIRONMENT	7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7 7	05 10 11	• 1 ,	
Setting	Same as Burke #126-			<u>4</u>
History	Same as Burke #126-	-85-10 - withi	in sight	4
Integrity_				2
				<u>18</u> Total

FIGURE 20. Right, the two spans of Mitchell #229.

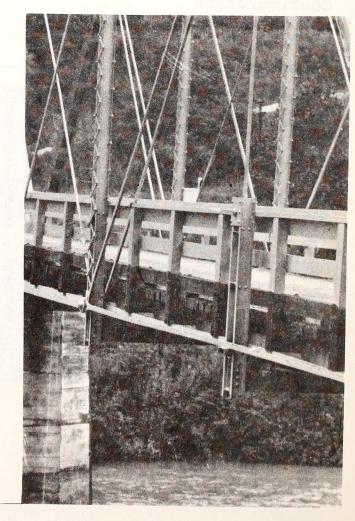




Left, characterist bridge plate of th Champion Bridge Co

Right, detail that is found in all Champion Bridge Co.

Through Trusses. The hip vertical ends in a sub tie of channels



County: Mitchell	Bridge Name:
Bridge No.: 229 SR 1336	Spanning over: North Toe River
Bridge No.: 229 Located on: SR 1336	
DESCRIPTION: 2 - 105' Pratts, Pin	
DESCRIPTION: 2 100 110003 1000	
DOCUMENTATION	Points
Champion Braidae Co Wilm	rington Ohio 2
Company/Builder: Champion Bridge Co., Wilm	nington, Ohio 2
Date:	3
SIGNIFICANCE	
Technology	
Patents:	
Number of Spans:	
Length:	
Special Features: Detailing of hip vertice	eals 1
Integrity:	
Integrity:	
Configuration	
Rare	
Unusual	
Novel	
NOVEI	
ENVIRONMENT	
Setting Mountain river, narrow valley	4
History	
	0
Integrity	
	13 Total

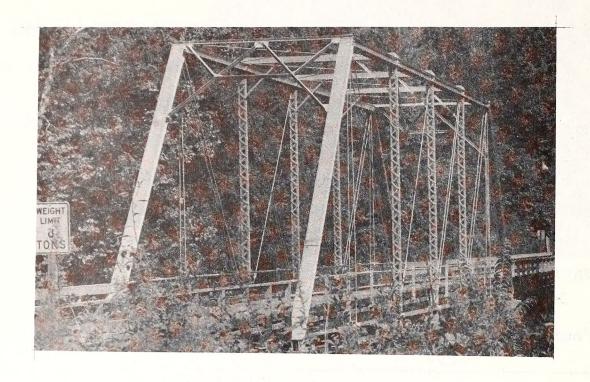
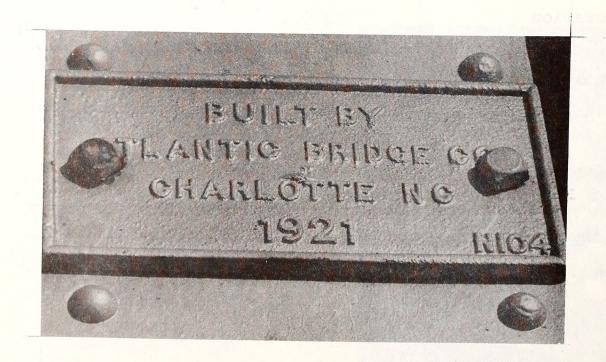


FIGURE 21. Above, the 120' Pratt span of Chatham #147.

Located near eighteenth and nineteenth century iron foundaries and coal mines, the bridge is in a potential historic district. Below, the bridge plate of one of several North

Carolina companies.



County: Chatham	Bridge Name:
Bridge No.: 147 Located on: SR 1953	Spanning over: Rocky River
Located on: SR 1953	
DESCRIPTION: 1 - 120' Pratt Pin	_
	Dainta
DOCUMENTATION	Points
Company/Builder: Atlantic Bridge Co., Char	·lotte 2
Date: 1921	2
SIGNIFICANCE	
Technology	
Patents:	
Number of Spans:	
Length:	
Special Features:	
Integrity:	
Configuration	
Rare	
Unusual	
Novel	
ENVIRONMENT	rimad 1
Setting On unsported Rocky River, Tree I	Plant, to south is
Setting On unspoiled Rocky River, Tree I To north is 1905 Hydroelectric F History 19th C. Carolina Coal Mining Co. Regional Study	Port of Deep River 4
Integrity	2
3	
	15Tota
	1018

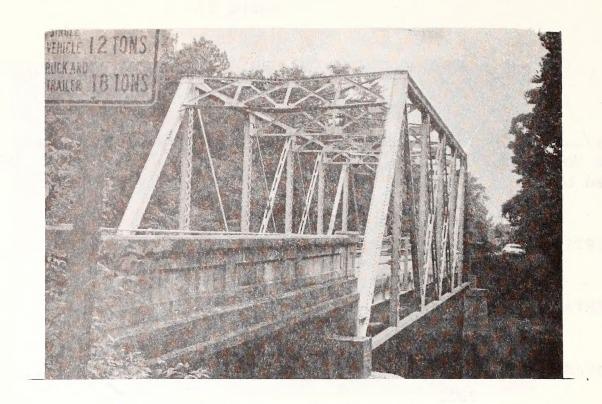
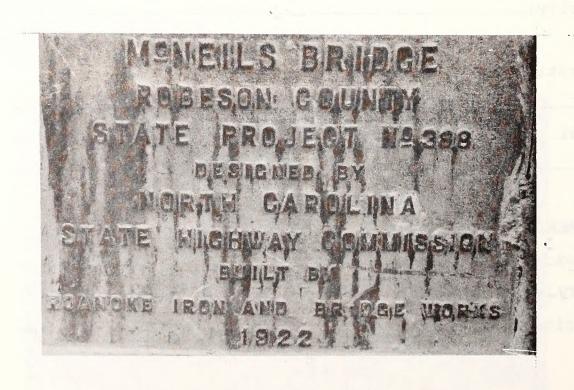


FIGURE 22. Robeson #430, known as McNeils Bridge, spans a cypress lined river. It is one of the early bridges designed by the state. Below, the bridge plate.



County: Robeson	Bridge Name: McNett's Bridge
Bridge No.: 430	Spanning over: Lumber River
Located on: SR 1539	
DESCRIPTION: 1 - 100' Pratt, Rivet	
DESCRIPTION:	
DOCUMENTATION	Points
SUC	
Company/Builder: SHC	
Date:	
OR SHITTER OF NOD	
SIGNIFICANCE	
Technology	
Patents:	
Number of Spans:	
Length:	vachas
Special Features: Concrete Appro	eacnes 1
Integrity:	·
Configuration	*
Rare	
Unusual	
Novel	
ENVIRONMENT	
Setting In Cypress Swamp	4
History	
	9
Integrity	4
· J	

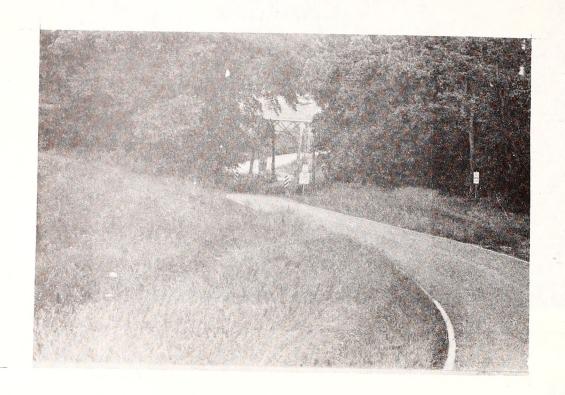
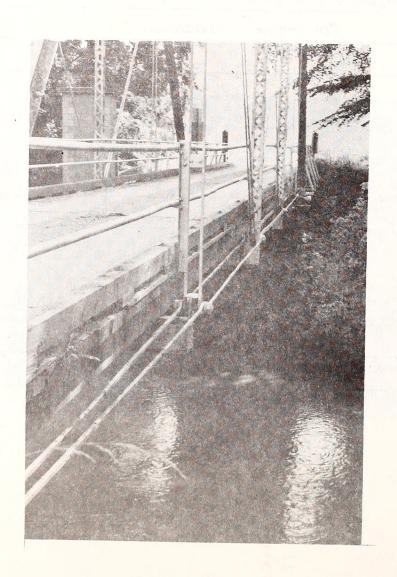


FIGURE 23. Above, the setting of Iredell #352. Below, a detail of the very light construction.



<u>14</u> Total

County:	Treaett	Bridge Name:
Bridge No.:	352	Bridge Name:
Located on:_	SR 2115	
DESCRIPTION:	1 - 90' Pratt	
DOCUMENTATIO	N .	Points
Company/Buil	der: Atlantic Bridge Co., Ch	earlotte 2
Date:	1924	2
SIGNIFICANCE		
Technology		
	Spans:	
	Spans.	
_	atures: Stone abutments, ligh	
Integrity:		
Configuratio	n	
Rare		
Unusual		
Novel		
ENVIRONMENT		
	Unspoiled rural surroundings	
History	Fieldstone abutment, earlier	crossing 2

#### PARKER TRUSS

Burke # 2 Davidson #249 Pitt #411

In North Carolina, the Parker Truss is the earliest of the polygonal top chorded trusses to be designed. It was used for the greater spans where Pratt Trusses, with their Parallel Chords, could not be used. The characteristic feature of this truss type is its equal number of panels and slopes. There are 17 Parker Truss bridges remaining in North Carolina. Generally, they span major rivers—two of the bridges containing five spans each.

Burke #2 (Figure 24 and Table 25) is made of four trusses—three 203'

Parkers divided into nine panels and one 150' Pratt divided into 9 panels.

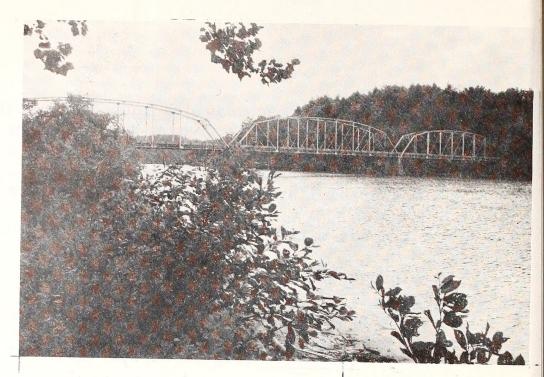
These 203' Parkers are the longest in North Carolina. The combined length of these riveted trusses is 759'. The bridge was constructed in the mid—
1920s by the Carolina Steel and Iron Company of Greensboro. The difference in lengths of the two truss types in this bridge indicate the spanning capabilities of each. The close lace work of the vertical members is character—istic of the bridges built by Carolina Steel during this period. The company is still in operation in Greensboro and Charlotte. Burke #2 is highly visible as it spans the scenic Catawba River in a wide mountain valley.

Davidson #249 (Figure 25 and Table 26) is the central member of a long earthern bridge across the backwaters of High Rock Lake. It contains three trusses, a 150' Parker divided into eight panels, and a 60' Pratt Pony at

either end, each divided into five panels. This bridge was erected in 1927 by the Virginia Bridge and Iron Company of Roanoke. There are four other similar bridges in North Carolina that consist of a mid-span of trusses with long earthen approaches. Like Randolph #19 (see "Warren Through Without Verticals"), the pony trusses have outriggers which increase their resistance to lateral forces.

Pitt #411 (Figure 26 and Table 27), designed as a two-lane bridge, is located within Greenville and spans the Tar River. The 200' truss is divided into nine panels. Pitt #411 is located within an urban area--a feature that is rare among North Carolina's truss bridges. The bridge provides for pedestrian traffic across the river with a walkway inside the south truss. The heavy, riveted construction of this bridge is quite different from the trusses that were being built just ten years before. Evident in Pitt #411 is the need that developed for increased load and volume capacities.

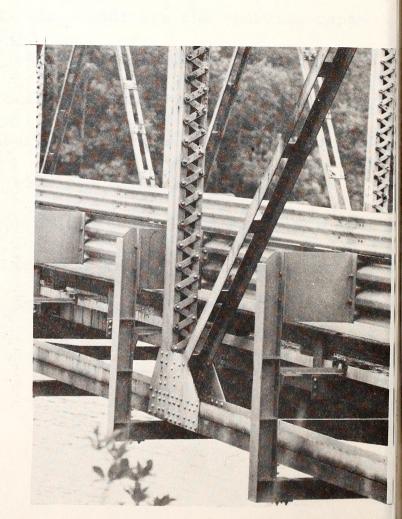
FIGURE 24. Right, the long spans of Burke #2.





Left, the North
Carolina Company's
Bridge Plate.

Right, detail of bottom chord.



County: Burke	Bridge Name: Hoffman Bridge
County: Burke  Bridge No.: 2	Spanning over: Catawba River
Located on: SR 1501	
DESCRIPTION: 3 - 203' Parkers, 1-150'	Pratt, All Rivet
DOCUMENTATION	Points
Company/Builder: Carolina Steel & Iron Co	o., Greensboro 2
Date:1920	
SIGNIFICANCE	
Technology	
Patents:	
Number of Spans:	
Length:	
Special Features:	
Integrity:	
as a	
Configuration	
Rare	
Unusual	
Novel	
ENVIRONMENT	
Setting Impressive length and light	ness of spans 4
History	
Integrity	
	10

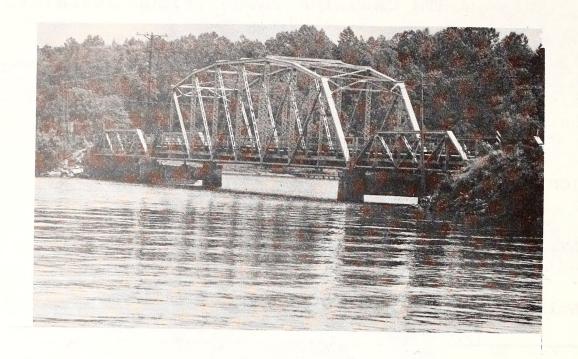


FIGURE 25. Davidson #249 is typical of several truss spans used in the middle of long earthen bridges.

Below, the bridge plate.



County: Davidson  Bridge Name: Abbotts  Spanning over: Abbotts	
Bridge No.: 249 Spanning over: Al	bbotts Creek
Located on: SR 2294	
DESCRIPTION: 1 - 150' Parker, 2-60' Pratt Ponies, All Rivet	
DESCRIPTION:	
DOCUMENTATION	Points
<del></del>	
Company/Builder: Virginia Bridge and Iron Co., Roanoke	2
Date:1927	2
Date:	
SIGNIFICANCE	
Technology	
Patents:	
Number of Spans:	
Length:	
Special Features: Side bracing for lateral resistance	
Integrity:	1
Configuration	
Rare	
Unusual	
Novel	
ENVIRONMENT	
Setting Over large recreational lake	4
History	
Integrity	
	Total

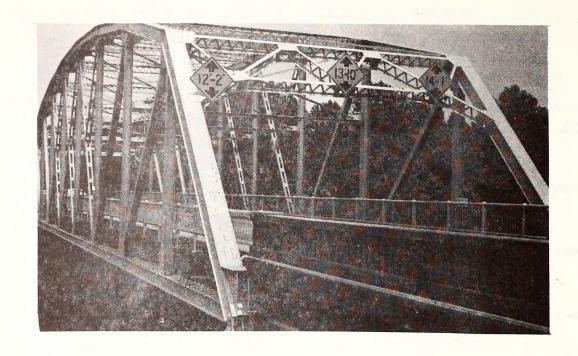
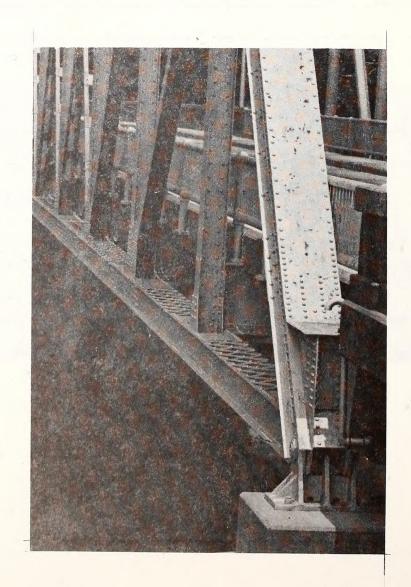


FIGURE 26. The Parker span of Pitt #411 shows the heavy rivet construction found in the urban areas.

Notice in the detail, bottom, the heavy members, and the sidewalk across the truss.



County: Pitt Bridge Name: W.W.  Bridge No.: 411 Spanning over: To	I Memorial
Bridge No.: 411 Spanning over: To Located on: SR 1531	ır River
DESCRIPTION: 1 - 200' Parker, Rivet	
DOCUMENTATION	Points
Company/Builder: J. S. Bowen, Whiteville	
Date: 1927	2
SIGNIFICANCE	
Technology	
Patents:	
Number of Spans:	
Length:	
Special Features:	
Integrity:	1
Configuration	
Rare	
Unusual	
Novel	
ENVIRONMENT	
Setting Part of Greenville River Front Improvement, Border	4
History	
Integrity	2
	11 Tota

#### CAMELBACK

Chatham #155
Jackson #63
Haywood #291
Nash #271
Rockingham #98
Rutherford #270
Anson #109-65-40
Yancey #194

The Camelback Truss is a refined Parker. The Camelback configuration required less material and made the shop fabrication quicker and simpler since it standardized the length of its separate members. It became the most popular polygonal top chord truss in the United States. In North Carolina, most of the remaining Camelbacks are early examples, with 71 percent of the trusses having pin joints. This truss type, with its characteristic five slopes, offered one of the best designs for stress distribution and predictability.

Chatham #155 (Figure 27 and Table 28) is 160' long and divided into eight panels. This span replaced a two span wood truss bridge that had served the area since 1833. Clear spans across the Deep River had always been necessary because of the steamship traffic on the river. Located next to the bridge is the Egypt Coal Mine which began operation in the 1850s. Along with Chatham #147, Chatham #155 is included in a potential historic district, further described under "Pratt Through Trusses, Chatham #147."

This Camelback truss contains die-punched bottom chord eyes but forge-welded double clevises on all tie bars. Machine clevises, such as on Jackson #63, indicate a mid-teens date for the construction. The 1908 date for Chatham #155 indicates that the level of technology was still lower than in other parts of the United States and still less mechanized. The northern end of the truss is supported by a rough random stone pier that is most likely

the reused support of the covered bridge that was destroyed in 1907.

Jackson #63 (Figure 28 and Table 29) is also 160' long but divided into nine panels. The truss was designed for two lanes of traffic. It is one of the most highly visible truss bridges in the mountains, for it spans the Tuckaseegee River beside U.S. 19A. This mid-teens span contains fully machined members. Even the clevises of the tie rods are threaded onto its members. The Owego Bridge Company of Wilmington, Ohio, was the builder of the span, evident from the details of the pin joints. In Jackson #63 can be seen the fully mechanized bridge company that emerged early in the twentieth century.

Haywood #291 (Figure 29 and Table 30) has 180', nine-panel trusses which span the Pigeon River, and like many of the trusses in the mountain area, the bridge is located at the intersection of a major route that follows each river through the mountain valleys. The top lateral bracing is located above the trusses and end in simple loop-welded eyes. Like Jackson #63, this bridge was also designed for two-way traffic. The stay plates of the end posts and top chords are identical to those of Chatham #155 and give Haywood #291 a construction date of pre-1920.

Nash #271 (Figure 30 and Table 31) was built as Project No. 159 by the State Highway Commission in 1921. The 140', seven-panel bridge was erected by J. C. Gardner Company of Knoxville, Tennessee. Of note on this bridge is not only the built-up members with lace bars but also the concrete approaches to the bridge. These beam spans were poured and contain a rhythm of pedestals and recessed panels. To the north of the bridge in the west bank are two steel columns, the possible substructure of an earlier truss. To the south is the nineteenth century Webb's Mill--still in operation. Beside the bridge is a row of small, framed houses that are contemporary with the mill.

Rockingham #98 (Figure 31 and Table 32) is 190' long and divided into ten panels. It also contains a four-panel, 76' Pratt Pony. Both trusses are pin connected and have all loop-welded eyes in their tension members. It was built across the Dan River in 1914 by the Virginia Bridge and Iron Company of Roanoke. The road it carries into Virginia must have been a more heavily traveled route in the nineteenth century than it is today. The all 10 welded construction shows that the quality of steel available was still not able to perform well under the shear forces in the eye of a pin joint.

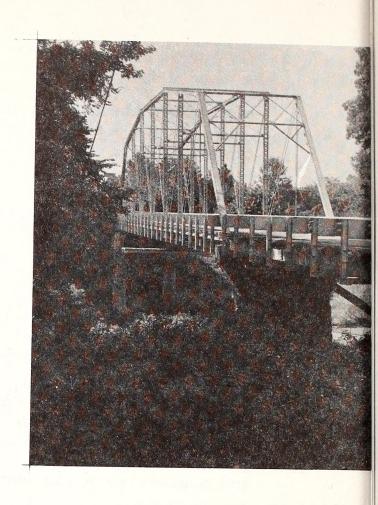
Rutherford #270 (Figure 32 and Table 33) is one of the more unusual trusses. Its 130', seven-panel length is relatively short compared to the depth of the truss. The single panel parallel slope is unique to camelbacks. The all-loop eye construction, the stay plate members in the top chord, and the steel column substructure make the bridge at least contemporary with Chatham #155. Certain details are not found in any of the other camelbacks or even any iron truss bridge in North Carolina. The crossed lace bars of the vertical members is rare; the change of direction of the hip verticals from the other verticals is not found in any other bridge. When more statewide inventories like North Carolina's and Virginia's are finished and published, the contribution of bridges like Rutherford #270 can more easily be identified.

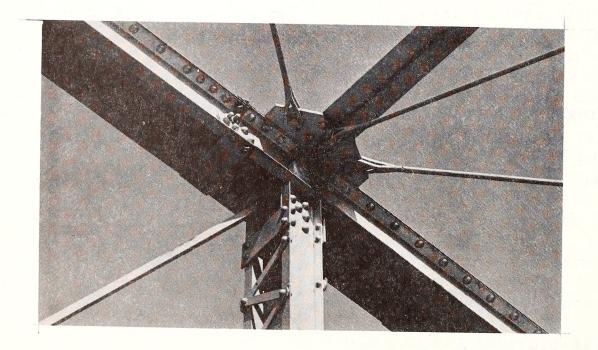
Anson #109-65-40 (Figure 33 and Table 34) was built by the State Highway Commission in 1933. The bridge spans the Pee Dee River and contains four equal trusses—each 140' long and divided into seven panels. This bridge represents the final phase of local bridge truss design. The joints are riveted, the members heavy, with both rolled and built—up members. The closely placed stay plates and lace bars, and the thick gusset plates give the spans a short, heavy appearance. There were once many of the multi-span, long bridges across North Carolina's larger rivers. Anson #109-65-40 crosses

high above the scenic, unspoiled river. The site has been used as a transportation link at least since the nineteenth century Dumas Ferry began operation.

Yancey #194 (Figure 34 and Table 35) spans across a narrow river valley created by the Toe River. It has the unique feature of containing a riveted 159' Camelback and a pin connected 125' Pratt. Yancey County is noted for its devastating floods—the reason Yancey #194 contains long truss spans that require only one pier in the river to offer an obstruction in the river flow. It is interesting to note that the Camelback has the same proportions and members as a pin connected Camelback. Rockingham #98 and Yancey #194 are essentially the same truss form, except the joints have been converted to rivet construction. The presence of the pin jointed Pratt shows that the company which constructed this bridge in the late teens was experimenting with pushing out the older pin trusses and developing its own version of the riveted truss.

FIGURE 27. At right is Chatham #155.





Left, a detail of the unique tension members.

Right, the remains of the central pier of the 1833 bridge. Note the timber cribbing that was used to secure the man-made land base.



County: Chatham	Bridge Name:
Bridge No.: 155 Located on SR 2153	Spanning over: Deep River
Located On-	
DESCRIPTION: 1 - 160' Camelback, Pin	
DESCRIPTION: 1 - 100 Came to desk, 1 th	
DOCUMENTATION	Points
Company/Builder:	
Date: Pre-1920, Based on Chatham Cou	nty Records 3
SIGNIFICANCE	
Technology	
Patents:	
Number of Spans:	
Length:	1
Special Features: Forge welded clevises on	tie bars 1
Integrity:	1
Configuration	
Rare	
Unusual	2
Novel	
ENVIRONMENT	
Setting Undeveloped, Forested Banks Site of c.1833 covered bridge, ad	4
Site of c.1833 covered bridge, ad History Egypt Coal Mine and 1862 Endor Ir	jacent to 1845 on Works 4
Integrity	

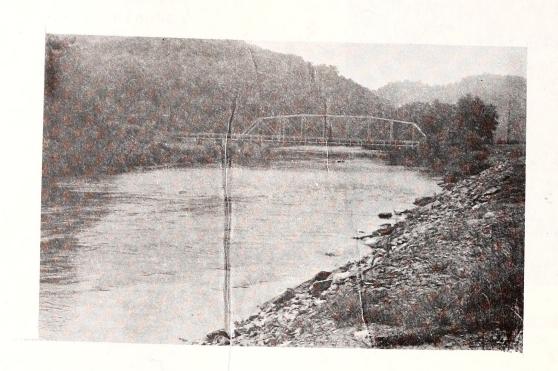
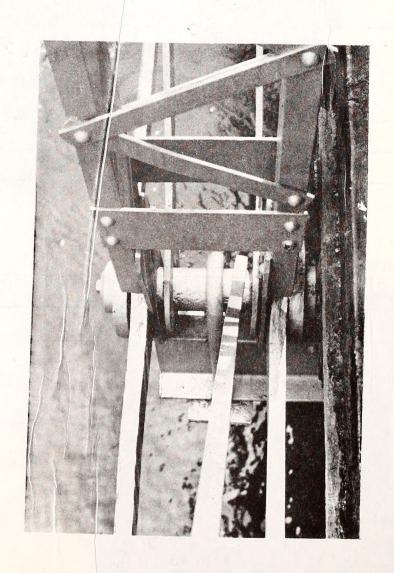


FIGURE 28. Above, the Owego Bridge Company's span of Jackson #63. Below, the Owego Detailing.



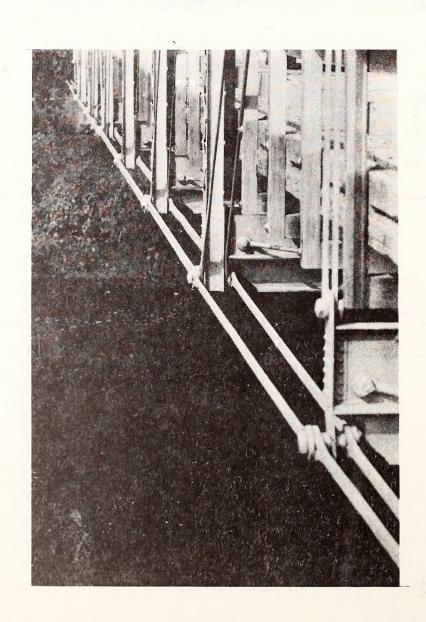
# NORTH CAROLINA TRUSS BRIDGE INVENTORY EVALUATION

County: Jackson	Bridge Name:	
Bridge No.: 63	Spanning over	Tuckaseegee River
Located on: SR 1392		
DESCRIPTION: 1 - 160' Camelback, Pin		
DOCUMENTATION		Points
Company/Builder: Owego Bridge Company of W	ilmington, Ohio	2
Date:		3
SIGNIFICANCE		
Technology		
Patents:		
Number of Spans:		
Length:		
Special Features: Clevise Design on Tie M	iembers	1
Integrity:		1
Configuration		
Rare		<del></del>
Unusual	<del></del>	
Novel		
ENVIRONMENT		
Setting Mountains, high visibility	5	
History Documented older crossing		2
Integrity		2

<u>17</u> Total



FIGURE 29. The 180' Camelback span of Haywood #291.
Below is the unusual hanger details.



County: Haywood  Bridge No.: 291  Located on: SR 1625	Bridge Name:
DESCRIPTION: 1 - 180' Camelback, Pin	
DOCUMENTATION	Points
Company/Builder:	
Date:	3
SIGNIFICANCE	
Technology	
Patents:	
Number of Spans:	
Length:	
Special Features:	
Integrity:	
Configuration	
Rare	
Unusual	
Novel	1
ENVIRONMENT	
Setting Mountains as backdrop	4
History	
Integrity	2
	12 Tot

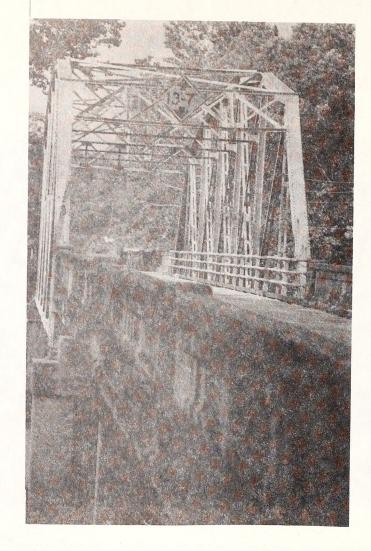
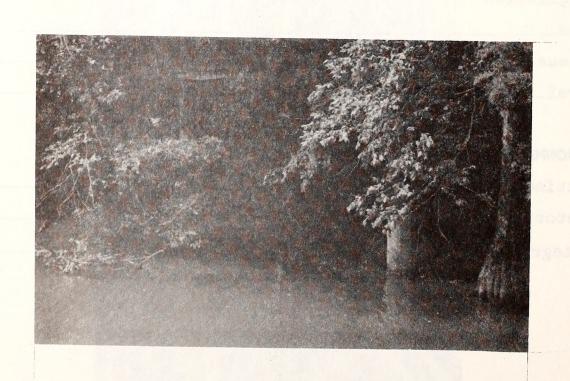


FIGURE 30. The 140' truss span of Nash #271. Above, to the north of the truss, are the steel columns of a previous truss span. Below, the architectural concrete approach spans of Nash #271.

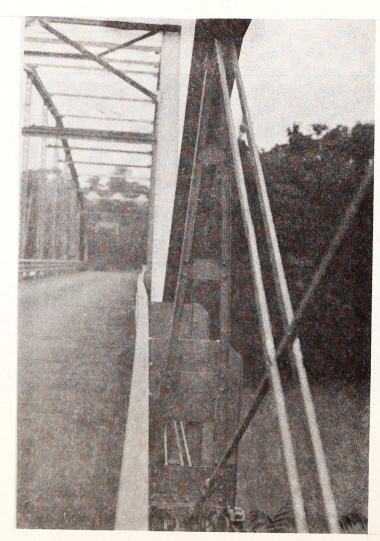


### TABLE 31

County: Nas Bridge No.: 273 Located on: SR	Spanning over	Bridge Name: <u>Webb Mill Bridge</u> Spanning over: <u>Tar River</u>	
Located on:	1001		
DESCRIPTION: 1 -	- 140' Camelback, Rivet		
DOCUMENTATION		Points	
Company/Builder	J.C. Gardner, Knoxville	1	
Date:			
SIGNIFICANCE			
Technology			
Patents:			
Number of Span	ns:		
Length:			
Special Featur	ces:		
Integrity:			
Configuration			
Rare			
Unusual			
Novel		<u> </u>	
ENVIRONMENT			
	rested River Banks, Mill to South	4	
History Well	ob's Gristmill operates at site	4	
Integrity		2	



FIGURE 31. The Camelback Truss of Bridge #98 in Rockingham County. Above shows the Pratt Pony at one end. Below, the splayed hip vertical of the pony is shown in detail.



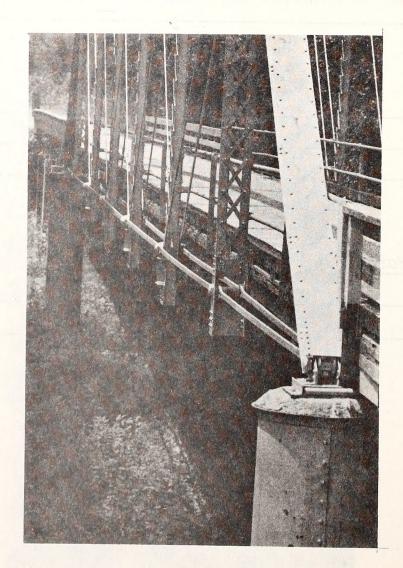
\_\_\_\_\_\_\_Total

### TABLE 32

County: Rockingham	Bridge Name:	
Bridge No.: 98	Spanning over:	Dan River
Located on: SR 1761		
DESCRIPTION: 1 - 190' Camelback;	1 - 76' Pratt Pony, Bo	th Pin
DOCUMENTATION		Points
Company/Builder: Virginia Bridge	and Iron Co., Roanoke	2
Date: 1914		3
SIGNIFICANCE		
Technology		
Patents:		
Number of Spans:		
Length:		<del></del>
Special Features:		The same of the sa
Integrity:		1
Configuration		
16		
Rare		
Unusual		
Novel	and the second s	
ENVIRONMENT		
Setting Forest Surroundings	<b>V</b>	2
History		
		0
Integrity		<u> </u>

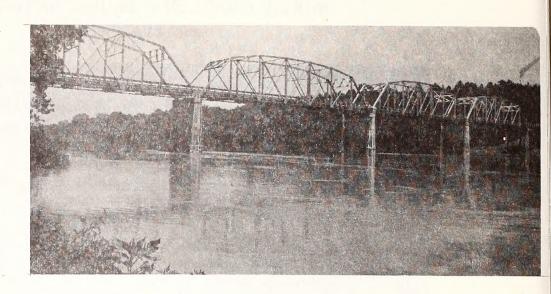


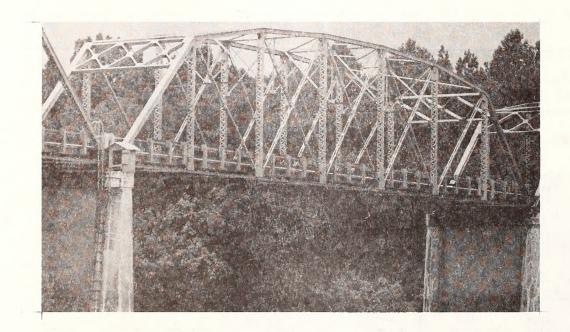
FIGURE 32. Rutherford #270. Above, is a uniquely proportioned Camelback. Bottom, the detail shows the cap of the steel pier and the change in direction of the verticals.



County: Ruther for a	Bridge Name:  Spanning over: Broad River
Bridge No.: 270	Spanning over: Broad River
Located on: SR 1155	
DESCRIPTION: 1 - 130' Camelback, Pin	
DESCRIPTION:	
DOCUMENTATION	Points
Company (Bud 1 days	
Company/Builder:	3
Date:	9
SIGNIFICANCE	
Technology	
Patents:	
Number of Spans:	
Length:	1
Special Features: Steel column subst	ructure
Integrity:	1
Configuration	
Rare	
Unusual	
Novel	
ENVIRONMENT	
Setting	
History	
Integrity	
	11 Total

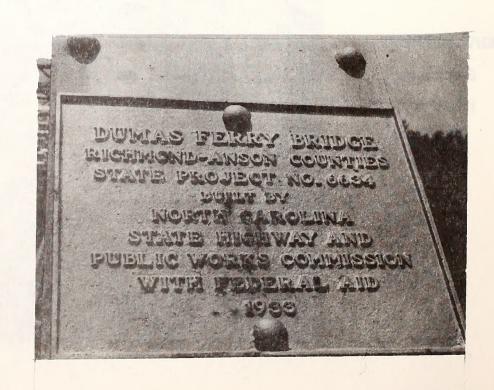
FIGURE 33. At right are the four spans of Anson #109-65-40.





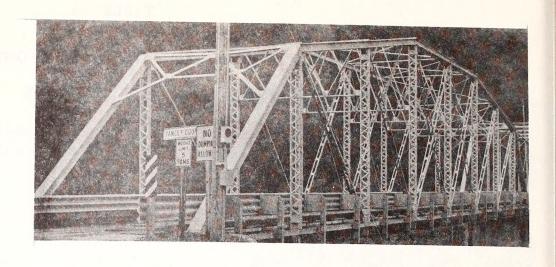
At left, detail of a span.

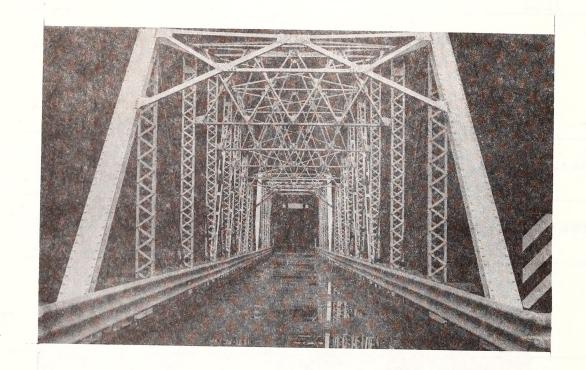
At right, the bridge plate.



County: Anson Bridge No.: 109-65-40 Located on: NC 109	Bridge Name: Dumas Ferry Bridge Spanning over: PeeDee River
DESCRIPTION: 4 - 140' Camelbacks, Rivet	
DOCUMENTATION	Points
Company/Builder: State Highway Commission	1
Date: 1933	
SIGNIFICANCE Technology	
Patents:	
Number of Spans:	
Length:	
Special Features:	
Integrity:	
Configuration	
Rare	
Unusual	
Novel	
ENVIRONMENT	
Setting Bridge Spans High Above Water, Pro	otected Forest 4
History Site of 19th C. Dumas Ferry	4
Integrity	2
	<i>14</i> Total

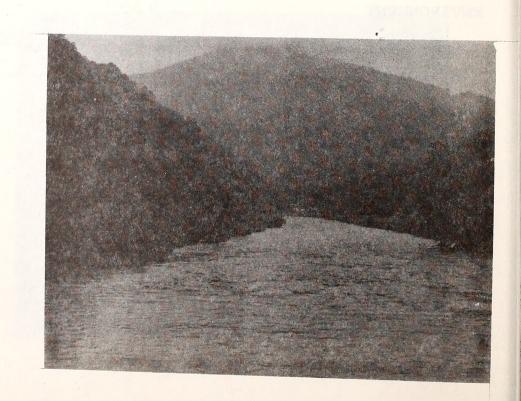
FIGURE 34. Yancey #194 contains both a rivet and a pin truss.





Left, a portal detail.

Right, a view from the bridge.



County: Iancey	Bridge Name:	
Bridge No.: 194	Spanning over: Toe River	
Located on: SR 1314		
DESCRIPTION: 1 - 159' Camelback, 1 - 125'	Pratt	
DESCRIPTION:		
DOCUMENTATION	Points	3
Company/Builder:		
Pro-1920	3	
Date:		•
SIGNIFICANCE		
Technology		
Patents:		
Number of Spans:		
Length:		_
Special Features:		
Integrity: Good example of early rivet te		
integrity:		•
Configuration		
Rare		·
Unusual		-
Novel	2	
ENVIRONMENT		
Setting Mountains, narrow valley	4	
History		
Integrity	2	
		Total

#### PETIT TRUSS

Henderson #63
Bladen #701-42-20N
Catawba # 1

The Petit Trusses in North Carolina are the longest and most efficient of the through trusses. The seven remaining trusses have an average length of 282'. They are the final refinement of the Pratt Truss. Early in truss design it was discovered that the greater the depth of the truss at its midpoint, the greater its resistance to bending, thus the greater the distance it could span. The inefficiency of a deep truss at the points of greatest shear led to the development of the polygonal top chord. The later refinements of this principle that are still evident in North Carolina are the Parker, the Camelback, and finally the Petit. Bridges such as Burke #126-85-10 (See "Warren Through with Polygonal Top Chord") were designed with the same principle being applied to other configurations. The Petit Truss further subdivides panels and removes the resulting redundant members.

Henderson #63 (Figure 35 and Table 36) is a pin connected 228' Petit with twelve panels. It was built across scenic Lake Summit in 1921 by the Atlantic Bridge Company of Charlotte. This is the shortest of the Petit Trusses, but retains all of the characteristics: subdivided panels, intersecting diagonals, and the missing tie in the second and fourth panel. In addition, the bottom chord is of four eye bars instead of the usual two that are in most pin connected through trusses. As were most of the longer trusses, Henderson #63 was designed as a two-lane bridge. Its deck width is 24'. Except for the much later trusses of the 1950s, the width of 24' of this truss deck is the widest roadbed of any truss in North Carolina.

Bladen #701-42-20N (Figure 36 and Table 37) is the longest truss bridge in North Carolina with a length of 350' and is divided into fourteen panels. The truss was fabricated by the Virginia Bridge and Iron Company of Roanoke and was built in 1923 by the Atlantic Bridge Company of Charlotte. The ratio of depth to length of the truss is low, producing a very deep truss that is still rated at 27 tons. This truss, like McDowell #126-87-10 (See "Pratt Through") is an early example of the fully understood technology of riveted joint design. The high secondary forces that were generally associated with riveted joints made trusses of this length unpredictable a few years before. The crossing has always been the northern route of the early city of Elizabethtown. An 1808 map shows a ferry crossing at this point across the Cape Fear River and the General Assembly noted in 1773, the existence of Jones's Ferry.

Catawba #1 (Figure 37 and Table 38) is one of the longest and most interesting of the multi-span truss bridges. It consists of a 240' and a 252' Petit Truss, a 200' Camelback, and two 96' Pratt Through trusses. All of the trusses are pin connected. The bridge was built for the Southern Power Company in 1916 and spanned the Catawba River. Two hundred yards to the north is the dam and hydroelectric plant. The Petit Trusses are similar in configeration to Henderson #63. Although longer, neither of these trusses have the heavier construction, negated by the much less width of the roadway. The Pratt Trusses are typical of Pratt Through Trusses, except that they are relatively short. The Camelback Truss, though, is the longest in North Carolina. It is interesting that in one bridge there are almost all of the truss developments that occurred after 1890. The bridge is supported on very tall concrete piers and overlooks an unspoiled scenic river to the south and a waterfall produced by the dam to the north.

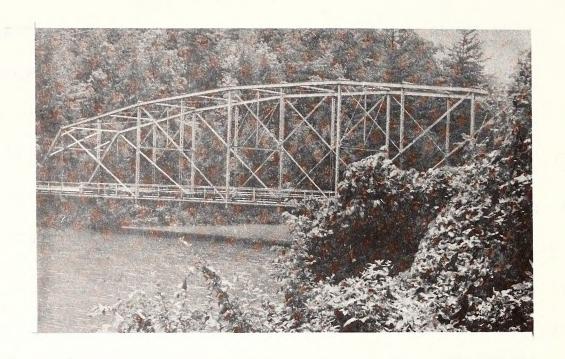
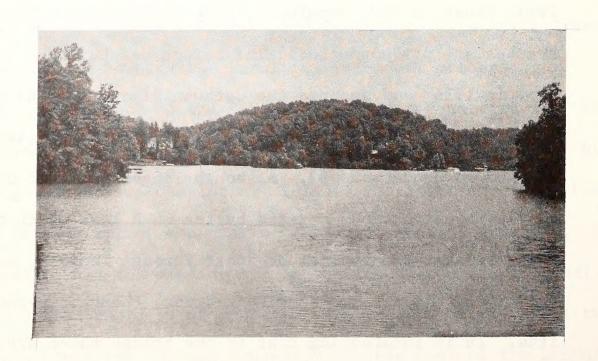
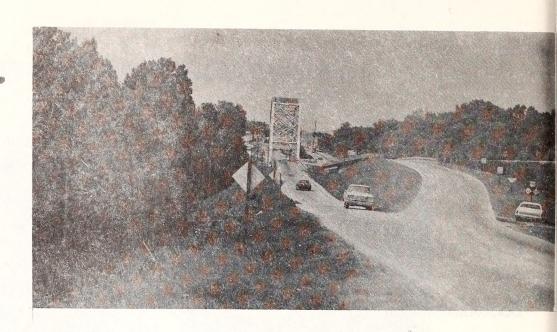


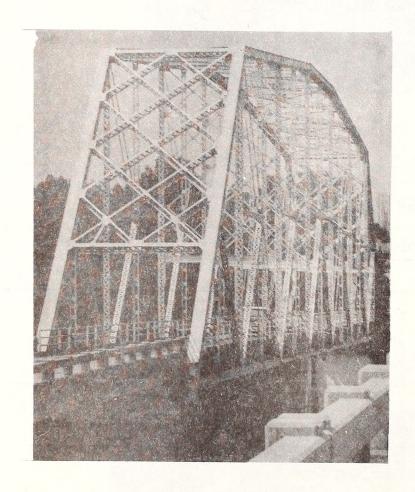
FIGURE 35. Above, the 228' Petit Span of Henderson #63.
Below, a view of Lake Summit from the bridge.



County: Henderson	unty: Bridge Name:	
Bridge No.: 63	Spanning over: Lake S	rummi t
Located on: SR 1852		
DESCRIPTION: 1 - 228' Petit, Pin		
DOCUMENTATION	P	oints
Company/Builder: Atlantic Bridge Co., Charl	lotte	2
		2
Date: 1921		
SIGNIFICANCE		
Technology		
Patents:		
Number of Spans:		
Length:		7
Special Features: 4-Bottom Chord Eye Bo	rs	
Integrity:		1
Confirmation		
Configuration		
Rare		
Unusual		2
Novel		
73 5 77 7 77 40 5 74 477 5 747		
ENVIRONMENT	3	4
Setting Mountain Lake		4
History		
Integrity		2
		_
		14 Total

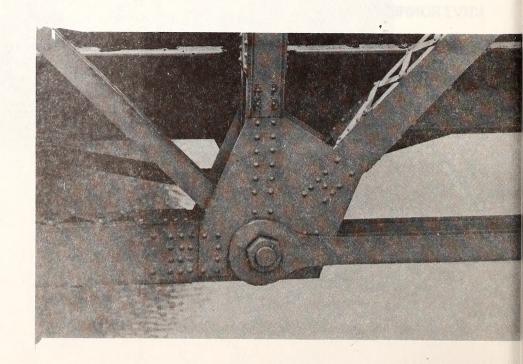
FIGURE 36. To the right,
Bladen #701-42-20N. It
is the longest truss in
North Carolina at 350'.





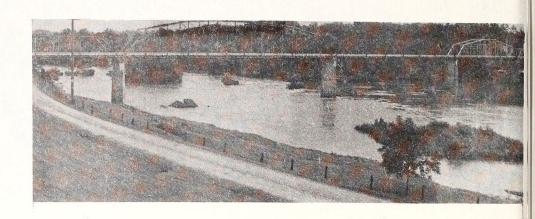
Left, view of
Bladen #701-42-20N.

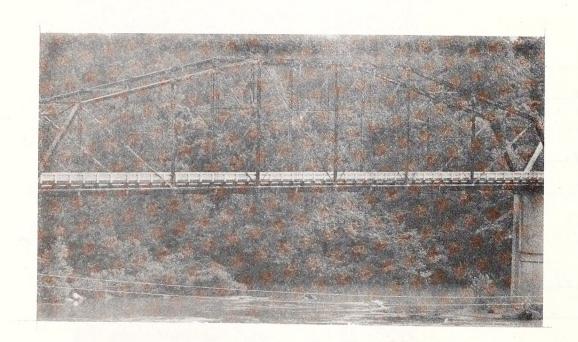
Right, detail shows the two types of joints, both pin and rivet.



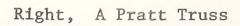
County: Bladen	Bridge Name: McGirt Spanning over: Cape	Bridge
Bridge No.: 701-42-20N  Located on: US 701	Spanning over: <u>Cape</u>	Fear Kiver
DESCRIPTION: 1 - 350' Petit, Both Rivet and I	Pin Joints	
DOCUMENTATION		Points
Company/Builder: Virginia Bridge & Iron/Atlan	ntic Bridge Co.	2
Date: 1923		2
SIGNIFICANCE		
Technology		
Patents:		
Number of Spans:		
Length:	1 1 0 1	1
Special Features: Pin Joints in Bottom Co	hord Only	
Integrity:		
Configuration		
Rare One of two in N.C.		4
Unusual		
Novel		
ENVIRONMENT		
Setting Backdrop is 18th C. Town of Elizabe	thtown	2
History 18th C. Ferry Crossing		4
Integrity		2

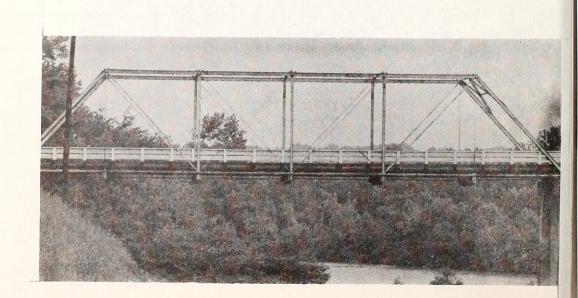
FIGURE 37. The five spans of Catawba #1. The two
Petits, two Pratts, and one Camelback form one of the most interesting
bridges in North Carolina.





Left, a Petit Truss.





County: Bridge Name: Spanning over: Catawba	Bridge Name: <u>Catawba River</u>	
DESCRIPTION: 1 - 240' and 1 - 252' Petit, 1 - 200' Camelback  All Pin	, 2-100' Pratts	
DOCUMENTATION	Points	
Company/Builder: Virginia Iron and Bridge Works, Roanoke	2	
Date: 1916	3	
SIGNIFICANCE Technology		
Patents:		
Number of Spans:	1	
Length:		
Special Features:		
Integrity:		
Configuration		
Rare		
Unusual Petits	2	
Novel		
ENVIRONMENT		
Setting High over Catawba River with dam to North	4	
History Built by Developer of Hydroelectric Power in N.C.	2	
Integrity		

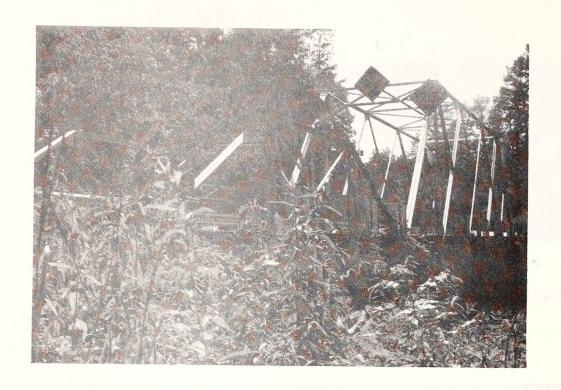
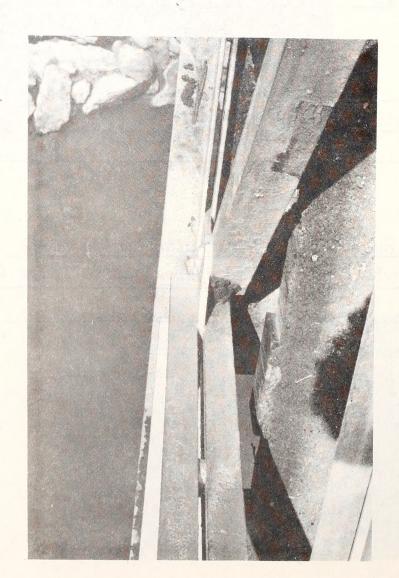


FIGURE 38. Above are the two spans of Randolph #19. Below, a detail of the bottom chord. The remains of an earlier bridge can be seen at the top left of this photograph.



County:	Randolph Bridge Name:	Bridge Name: Uhwarrie River	
Bridge No.:_	Spanning over: Uk	warrie Kiver	
Located on:_	SR 1170		
DESCRIPTION:	1-90' Double Intersection Warren Through With No	Verticals,	
	1-45' Pratt Pony, Both Rivet		
DOCUMENTATIO	N	Points	
- ;			
Company/Buil	der:		
	Pre-1920	3 ·	
SIGNIFICANCE			
Technology			
	Spans:		
	atures:		
Integrity:			
Configuration	<mark>n</mark>		
Rare	Only surviving of type	4	
Unusual			
Novel			
ENVIRONMENT			
	Rolling farm land and forest	4	
	Remains of low water bridge beneath	2	
Integrity_		2	
		16 Tatal	

#### WARREN THROUGH WITH PARALLEL CHORDS AND VERTICALS

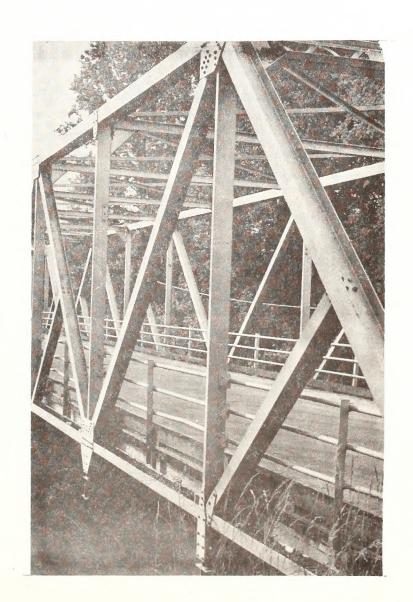
#### IREDELL #115-82-30

Iredell #115-82-30 (Figure 39 and Table 40) is one of the two surviving Through Warren Truss with Parallel Chords. It was designed by the early North Carolina State Highway Commission and fabricated in 1925 by a North Carolina company—The Southern Engineering Company. This bridge, like Durham #28 (See "Warren Pony") is characteristic of early state truss design. All of the members of both of the 120' trusses are of the same rolled steel section. These trusses have an additional member in the first panel—a diagonal strut. The bridge is located across a wide river and crosses at a low level.



FIGURE 39. Above is Iredell #115-82-20, one of two surviving Warren Through Trusses with Parallel Chords.

Below is a detail of the rolled members.



County: Iredell Bridge No.: 115-82-30	Bridge Name:	River
Located on: NC-115	Spainting Over.	
DESCRIPTION: 2 - 120' Warren Through Tru	sses with Verticals	
DOCUMENTATION	Point	ts
		"
Company/Builder: SHC and Southern Engi	neering Co. 2	
Date: 1925	2	
SIGNIFICANCE		
Technology		
Patents:		
Number of Spans:		
Length:		
Special Features: Diagonal Struts, Ro	olled Sections 1	_
Integrity:	. 1	
Configuration		
Rare Only one in N.C.	4	
Unusual		
Novel		<del></del>
ENVIRONMENT		
Setting Rural	2	_
History		
Integrity	2	
	14	m , a
		Total

#### WARREN THROUGH WITH POLYGONAL TOP CHORD

#### Burke #126-85-10

Burke #126-85-10 (Figure 40 and Table 41) is 300' long and divided into sixteen panels. This bridge, with its polygonal top chord and double intersection diagonals, is unique not only to North Carolina, but as far as can be determined by the staff of the Historic American Engineering Record in Washington, D.C., there have been no other bridges of this configuration and length recorded or noted in the United States. Its members are heavy and proportioned to its length. The chord members are three times the size of a typical 120' Pratt Through Truss. Burke #126-85-10, along with McDowell #126-87-10 (described under Pratt Through Trusses), was built in 1919 by the Virginia Bridge and Iron Company of Roanoke for the Southern Power Company to span the newly formed Lake James. At the time of its construction, both bridges were somewhat of an engineering feat for North Carolina. There were few improved roads in this mountainous region of North Carolina, meaning that the bridge had to be constructed of relatively short members that could be trucked to the site and assembled to form each of the 43' x 300' trusses. This system depended on the newly developed technology of field riveting, which determined the strength of each joint and ultimately the entire structure.

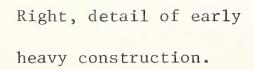
McDowell #126-87-10 and the spillway it spans is visible from the bridge. The large mountain lake and shore is maintained by the North Carolina Forestry Service as a recreational area.

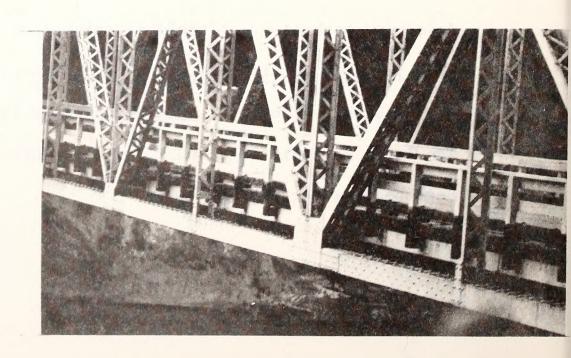


FIGURE 40. Right, view of Burke #126-85-10.



Left, a view of Burke #126-85-10.





#### TABLE 41

## NORTH CAROLINA TRUSS BRIDGE INVENTORY EVALUATION

County: Burke	Bridge Name:	T 0 1
County:	Spanning over: Lake	James Canal
Located on: NC 126		
DESCRIPTION: 1 - 300' Warren with Polygonal Rivet	Top Chord and Double	Intersections
DOCUMENTATION		Points
Company/Builder: Virginia Bridge & Iron Co	., Roanoke	2
Date:		3
SIGNIFICANCE Technology		
Patents:		
Number of Spans:		
Length:		1
Special Features: Double Intersections		1
Integrity:		1
Configuration  Rare Only one in N.C., have found no oth  Unusual  Novel		4
ENVIRONMENT  Setting Over beautiful mountain lake used	for recreation	4
History Built by Duke Power, N.C. Hydroel		4
Integrity		2



# STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION RALEIGH 27611

JAMES B. HUNT, JR GOVERNOR

June 19, 1979

DIVISION OF HIGHWAYS

THOMAS W. BRADSHAW, JR. SECRETARY

Mr. Ronald E. Heinz Division Administrator Federal Highway Administration Raleigh, North Carolina

Subject: Metal Truss Bridges

Dear Mr. Heinz:

The inventory of the 259 metal truss bridges on the North Carolina Highway system has been completed. Based on the information obtained in this inventory, it appears that 34 of these structures are eligible for inclusion in the National Register of Historic Places. As you know, this finding has been closely coordinated with your office, the State Historic Preservation Officer's office, and our staff. Therefore, it is requested that you, in consultation with the SHPO, seek a "determination of eligibility" from the Keeper of the National Register, Department of the Interior in accordance with 36 CFR 63.3 for the following 34 bridges:

Alleghany #107 Ashe #455 Bladen #701-42-20N Buncombe #213 Burke #2 Burke #126-85-10 Caldwell #272 Carteret #101-16-10 Catawba #1 Catawba #58 Chatham #147 Chatham #155 Davidson #249 Durham #28 Guilford #53 Guilford #158 Haywood #79 Haywood #291 Henderson #63

Jackson #63
Lincoln #22
McDowell #126-87-10
Mitchell #229
Montgomery #60
Nash #271
Person #35
Pitt #411
Robeson #430
Rockingham #98
Rowan #27
Rutherford #270
Stokes #75
Stokes #197
Yancey #194

In our opinion, these structures are considered eligible for inclusion in the National Register based on the criteria contained in 36 CFR 60.6. These truss bridges "embody the distinctive characteristics of a type, period, or method of construction." The attached information on these bridges is \*for your use in submitting to the Keeper of the National Register the required substantive information for a determination of eligibility. With this information contained in a letter from you stating that you and the SHPO agree that the bridges are eligible for inclusion in the National Register and a statement signed by the SHPO indicating that in his opinion the structures are eligible for inclusion in the National Register, the Keeper of the National Register should respond within 10 working days of their receipt of the request.

Your early attention to this matter is requested. There are several of these structures which have been scheduled for replacement which cannot be let to contract until this determination has been obtained and the Advisory Council on Historic Preservation's procedures for obtaining their comment have been completed. We need to begin the Advisory Council procedures on some of these bridges as soon as possible but first we need to submit this list for a determination.

If you need and additional information, please advise.

Sincerely,

7. L. Waters, Manager
Planning and Research

TLW/BJO/dc Attachment

cc: Mr. Billy Rose

Mr. Jimmy D. Lee Br. Larry E. Tise



# STATE OF NORTH CAROLINA DEPARTMENT OF TRANSPORTATION RALEIGH 27611

JAMES B. HUNT, JR.
GOVERNOR
THOMAS W. BRADSHAW JR.

SECRETARY

June 22, 1979

DIVISION OF HIGHWAYS

Mr. Ronald E. Heinz Division Administrator Federal Highway Administration Raleigh, North Carolina

Subject: Metal Truss Bridges

Dear Mr. Heinz:

Reference is made to our letter to you of June 19, 1979, same subject as above.

It has come to our attention that one bridge was inadvertently left off the list. Pandolph No. 19 is a 90-foot double intersection Narren truss with no verticals and a 45-foot Pratt pony truss. The structure is on SR 1170 over the Uwharrie River. It is the only bridge of this type in the state and should be added to the list. This brings the total number of metal truss bridges potentially eligible for inclusion in the National Register of Historic Places to 35.

It should also be noted that Chatham No. 147, which is included on the list, was included in the list of bridges not considered eligible for the National Register in the March 2, 1979, Memorandum to T. L. Waters from Larry H. Tise, SHPO. That was in error. Chatham No. 147 should be included in the list as being potentially eligible for inclusion in the National Register.

Sincerely.
Tollvaley

T. L. Waters, Manager

Planning and Research Branch

BJO/dk

cc: Mr. Billy Rose

Hr. Jimmy D. Lee Dr. Larry E. Tise



### U.S. DEPARTMENT OF TRANSPORTATION FEDERAL HIGHWAY ADMINISTRATION

Region Four Post Office Box 26806 Rafeigh, North Carolina 27611

June 22, 1979

In Reply Refer To:

Dr. Larry E. Tise
State Historic Preservation Officer
Department of Cultural Resources
109 E. Jones Street
Raleigh, North Carolina 27610

Dear Dr. Tise;"

Subject: Truss Bridges

The historic evaluation of the metal truss bridges maintained by the North Carolina Department of Transportation has been completed. A joint committee consisting of members from your office, the North Carolina Department of Transportation, and our office have identified 35 bridges of special significance. The 35 bridges are as follows:

Alleghany #107 Ashe #455 Bladen #701-42-20N Buncombe #213 Burke #2 Burke #126-85-10 Caldwell #272 Carteret #101-16-10 Catawba #1 \* Catawba #58 Chatham #155 Davidson #249 Durham #28 Guilford #53 Guilford #158 Haywood #79 Haywood #291 Henderson #63 Jackson #63 Lincoln #22 McDowell #126-87-10 Mitchell #229 Montgomery #60 Nash #271 Person #35

\* Chatham #147 (Bridge was added because it is part of historic district

2.

Pitt #411
Randolph #19
Robeson #430
Rockingham #98
Rowan #27
Rutherford #270
Stokes #75
Stokes #197
Yancey #194

We consider these 35 bridges to be eligible for inclusion in the National Register based on 36 CFR Part 60.6. These bridges are considered eligible under the criteria: "embody the distinctive characteristics of a type, period, or method of construction".

With your concurrence in our opinion of eligibility, we will request a 10 day Determination of Eligibility from the keeper of the National Register.

Sincerely yours

For Ronald E. Heinz Division Administrator

cc:

Mr. T. L. Waters, DOH

ORIHI AROLINA EPARTMENT EPARTMENT EPARTMENT SOURCES

i<mark>leigh,</mark> orth Carolina 611

5

P

a W Hodgkins, cretary nes 8 Hunt, Jr., vernor



June 29, 1979

Mr. Ronald E. Heinz
Division Administrator
U.S. Department of Transportation
Federal Highway Administration
Region Four
P. O. Box 26806
Raleigh, N.C. 27611

Re: Truss Bridges, Your File HEC-NC

Dear Mr. Heinz:

Thank you for your letter of June 22 requesting our opinion of the eligibility of 35 metal truss bridges to the National Register of Historic Places, pursuant to 36 CFR Part 800 and Part 63. As you are aware, members of our staff took part in the evaluation of the significance of these bridges through their participation in the Metal Truss Bridge Evaluation Committee. We concur with your opinion that the 35 bridges in your letter meet the criteria for listing in the National Register.

We refer you to the procedures for requesting deferminations of eligibility (36 CFR Part 63), published in the Federal Register on September 21, 1977, and beginning on page 17661. Included with the procedures are the "Guidelines for Level of Donumentation" to accompany such requests. These guidelines are on page 17666, and explain the format to be used in the "short form" (Part 63.3) requests.

Thank you for your cooperation and consideration. If you have questions concerning this comment, please contact Ms. F. Langdon Edmunds, Environmental Review Coordinator, at 919/733-4763.

Sincarely,

Larry E Tise

State Historic Preservation Officer

LET: slw

cc: Mr. T. L. Waters. Division of Highways



## U.S. DEPARTMENT OF TRANSPORTATION FEDERAL HIGHWAY ADMINISTRATION

Region Four
Post Office Box 26806
Raleigh, North Carolina 27611

July 10, 1979

in Reply Refer To: HEC-NC

Dr. William T. Murtagh
Keeper of the National Register
Office of Archeology and Historic Preservation
National Park Service
Department of the Interior
Washington, D. C. 20240

Dear Dr. Murtagh:

Subject: Ten Day Determination of Eligibility - Metal Truss Bridges

A joint committee consisting of members from the State Historic Preservation Officer's staff, personnel from the North Carolina Department of Transportation and our office have identified the attached list of 35 metal truss bridges as being potentially eligible for inclusion in the National Register of Historic Places.

It is our opinion that these structures are eligible for inclusion in the National Register of Historic Places in that they "embody the distinctive characteristics of a type, period, or method of construction".

It is requested that a determination of eligibility be made in accordance with 36 CFR 63.3. The attached information on each structure is for your use in making that determination.

Sincerely yours,

Division Administrator

Enclosure



#### United States Department of the Interior

HERITAGE CONSERVATION AND RECREATION SERVICE WASHINGTON, D.C. 20240

AUG 1.4 1979

Mr. Ronald E. Heinz
Division Administrator
Department of Transportation
Federal Highway Administration
Region Four
P.O. Box 26806
Raleigh, North Carolina 27611

Dear Mr. Heinz:

Thank you for your letter requesting a determination of eligibility for inclusion in the National Register pursuant to Executive Order 11593 or the National Historic Preservation Act of 1966, as amended. Our determination appears on the enclosed material.

As you understand, your request for our professional judgment constitutes a part of the Federal planning process. We urge that this information be integrated into the National Environmental Policy Act analysis in order to bring about the best possible program decisions. This determination does not serve in any manner as a veto to uses of property, with or without Federal participation or assistance. Any decision on the property in question and the responsibility for program planning concerning such properties lie with the agency or block grant recipient after the Advisory Council on Historic Preservation has had an opportunity to comment.

We are pleased to be of assistance in the consideration of historic resources in the planning process.

Sincerely yours,

Charles A. Herrington

Acting Keeper of the National Register

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Enclosure

## DETERMINATION OF ELIGIBILITY NOTIFICATION DISTRIBUTION

cc: State Historic Preservation Officer: Mr. Larry Tise;
Federal Representative: Mr. Robert F. Crecco
Bureau Liason: Mr. Larry Isaacson
Advisory Council on Historic Preservation Washington, DC

#### DETERMINATION OF ELIGIBILITY NOTIFICATION

National Register of Historic Places

Heritage Conservation and Recreation Service

Project Name: Metal Truss Bridges

Location: various counties

State: NC

Request submitted by: DOT/FHWA/Ronald Heinz

Date received: 7/16/79

Additional information received: 7/31/79

# 36 CFR Part 63.3 Determination

Name of property	SHPO opinion	Secretary of the Interior's opinion	Criteria
Stokes #197	eligible	ęligible	A, C
Guilford #158	0.0	3 98	.11
Stokes #75	0.0	91	11
Alleghany #107,	88	99	. 11
Guilford #53	9.6	9.9	9.9
Carteret #101-16-10	8.0	88	8.8
Buncombe #213	9.0	00	11
Durham #28	96	11	11
Catawba #58	86	11	11
Person #35	99	90	11
Haywood #79	99	99	11
Lincoln #22	17	10	9.9
Caldwell #272 ·	11	11	11
Rowan #27	11	00	11
Montgomery #60	10	99	**
Ashe #455	10	11	8.8
McDowell #126-87-10	11	11	11
Mitchell #229	11	Н	11
Chatham #147	11	11	11
Robeson #430	11	11	11
Burke #2	10	11	7.7
Davidson #249	11	11	11

(See Next Page)

( Sd.)

Keeper of the National Register

Date: AUG 1 4 1979

# E.O. 1593

#### DETERMINATION OF ELIGIBILITY NOTIFICATION

National Register of Historic Places
Heritage Conservation and Recreation

Heritage Conservation and Recreation Service

Project Name:

Metal Truss Bridges (cont.)

Location:

various counties

State: NC

Request submitted by:

DOT/FHWA/Ronald Heinz

Date received: 7/16/79

Additional information received: 7/31/79

## 36 CFR Part 63.3 Determination

Eligibility

Name of property	SHPO	Secretary of the Interior's opinion	Criteria
Pitt #411	eligible	eligible	A, C
Chatham #155	11	89	. 11
Jackson #63	*** .	. 10	11
Haywood #291	99	10	11
Nash #271	0.0	98	11
Rockingham #98	80	89	11
Rutherford #270	99	00	11
Yancey #194	99	99	11
Henderson #63	99	88	tt
Bladen #701-42-20N	19	99	***
Catawba #1	19	89	11
Randolph #19	99		11
Burke #126-85-10 '	91	99	IJ

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Keeper of the National Register

Date: AUG 1 4 1979

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